



GripLock®
TAILORMADE

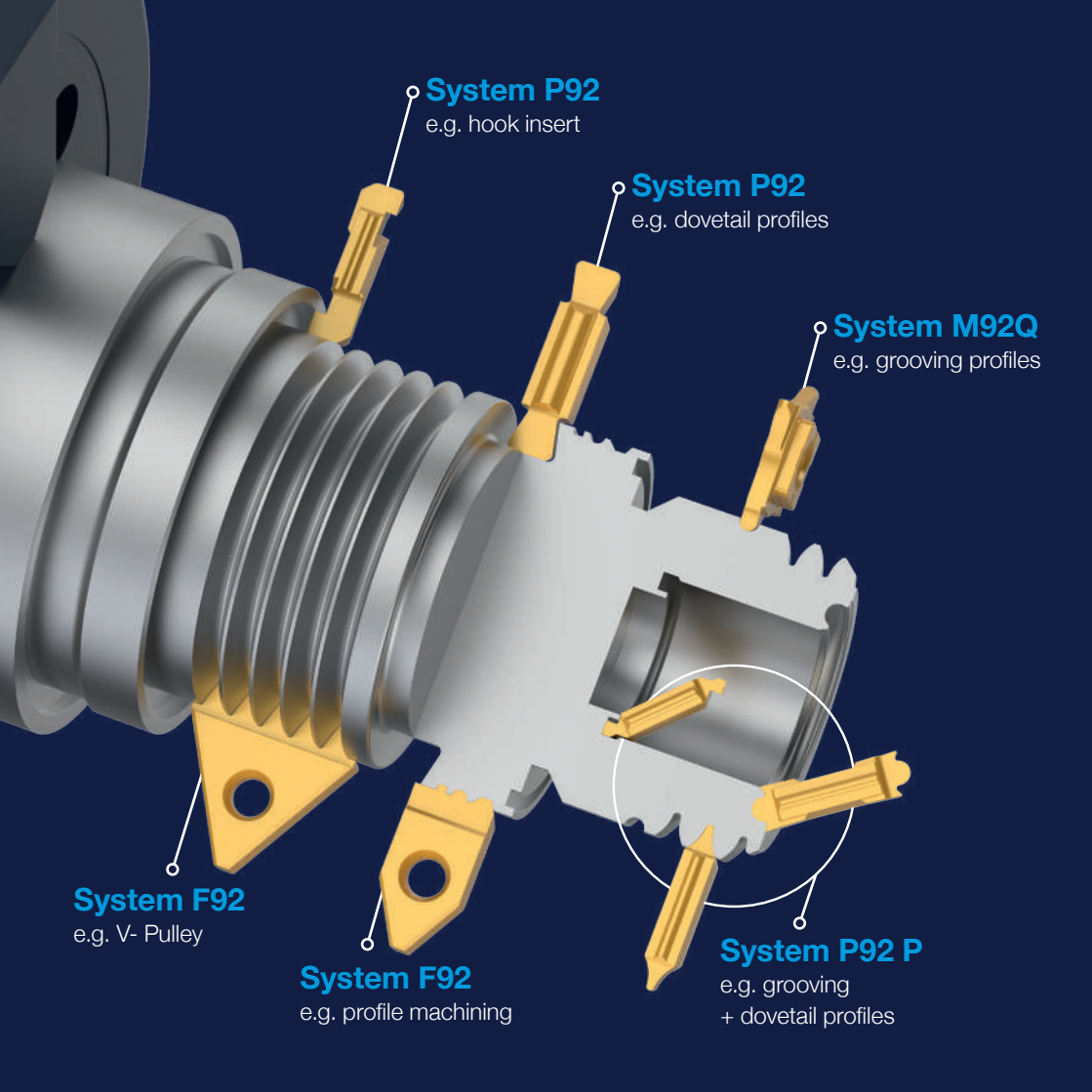
SPECIAL INSERTS

**TAILOR MADE precision for challenging
grooving projects**



Made in Germany

 **KEMMER**
HARTMETALLWERKZEUGE



System P92
e.g. hook insert

System P92
e.g. dovetail profiles

System M92Q
e.g. grooving profiles

System F92
e.g. V- Pulley

System F92
e.g. profile machining

System P92 P
e.g. grooving
+ dovetail profiles



GripLock® by KEMMER optimizes grooving technologies and target costs in your production.

In industries like medical, aerospace, defense or automobile, where perfection is absolutely necessary, GripLock® TAILOR MADE provides flexibility and reliable precision on the highest level.

It's a perfect solution in every grooving application where reliability, quality and stability of tools are not only favoured, but essential, always based on your demand with our GripLock® single or multi-edged tool systems. We are your trustful partner according to your needs and workpiece specifications from the scratch!

Variety of tools + individual solutions for grooving challenges

Efficient production with the latest technologies + fast delivery times

Over 50 years experience + development expertise in metal working industries

Customer orientation + support according to your demand

The complete package for every grooving task: toolholder + insert



M92 Q

MULTICUT

- ▶ 4 edges
- ▶ Cutting widths/depths:
up to 6,5 mm

▶ **Maximized
profitability**



SPECIAL THREADING

The whole
range of
KEMMER
TOOLS
M92 Q Multicut



EXAMPLES FOR SPECIAL INSERTS



VALVE BAR

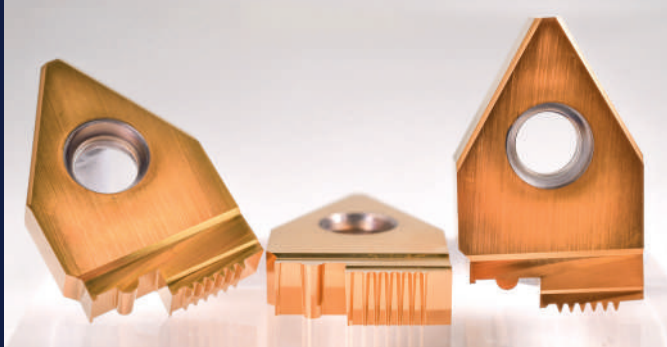
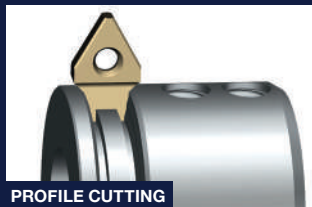


**LARGE GROOVES UP TO WIDTH
6,5 MM (EXTENDED VERSION)**



GROOVING E.G. GEARPARTS

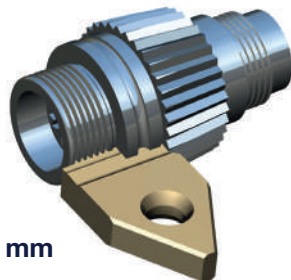
EXAMPLES FOR SPECIAL INSERTS



F92 SYSTEM

- 1 edge
- Cutting widths: 12-30 mm

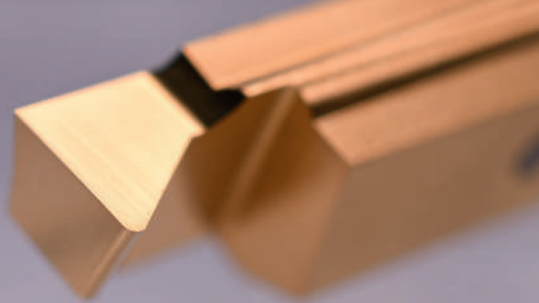
► The perfect allrounder for
wide cuts and special chal-
lenges in batch production



WIDE CUTTING
OPERATIONS

The whole
range of
KEMMER
TOOLS
F92 System





P92 P

(PRÄZI) SYSTEM



- ▶ 2 edges
- ▶ Cutting widths: up to 8 mm

▶ Highest precision and repeating accuracy with P92 P pocket design

HOOK + DOVETAIL
PROFILING



The whole
range of
KEMMER
TOOLS
P92 P System



EXAMPLES FOR SPECIAL INSERTS



CLEARANCE CUTTING

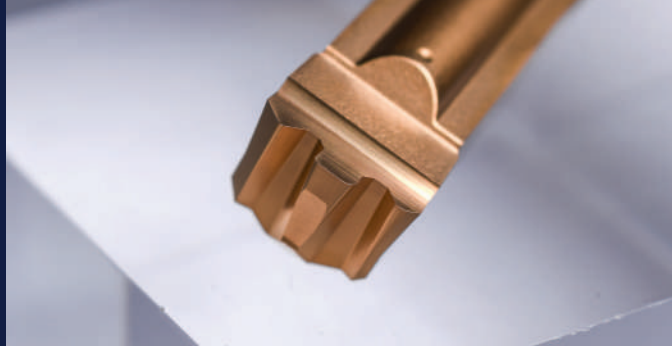


INTERNAL THREADING



PROFITABILITY X2

EXAMPLES FOR SPECIAL INSERTS



P92



TWIN SYSTEM

- ▶ 2 edges
- ▶ Cutting widths: up to 10 mm

▶ Huge possibilities for
cutting widths and solutions
in all types of grooving
applications

The whole
range of
KEMMER
TOOLS
P92 System



You are also looking for special tools?

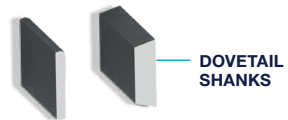
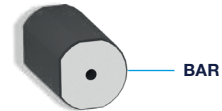
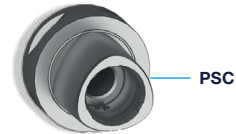
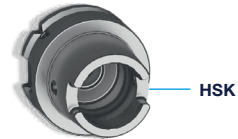
Perfect! We surely also do provide all kind of tooling solutions ... for every common interface!

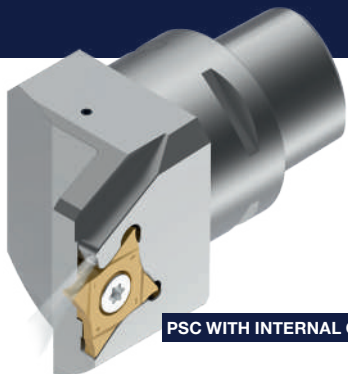
Your advantages:

Individual offers

Perfect assembly: insert + toolholder!

Reliable delivery times

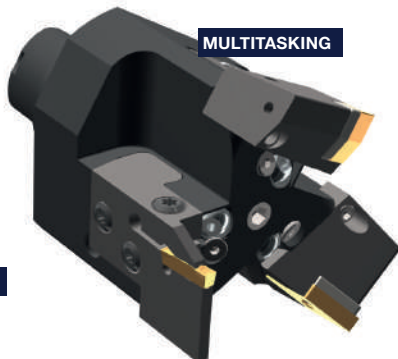




PSC WITH INTERNAL COOLANT



HSK MACHINING HOLDER



MULTITASKING



VDI WITH GROOVING CARTRIDGE



SPECIAL BORING BAR



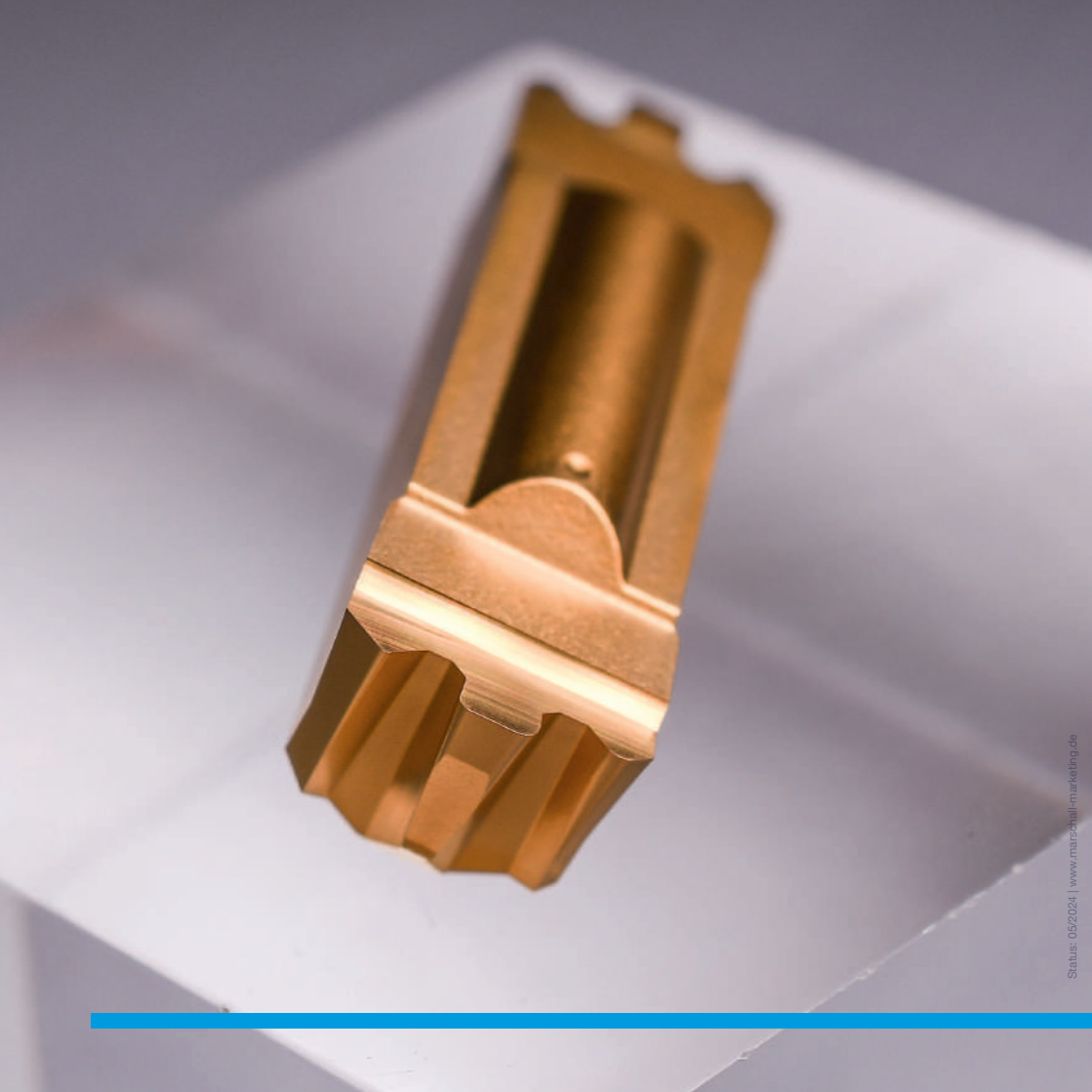
SPECIAL FACE GROOVING HOLDER



ISO SPECIAL TOOLHOLDER



PSC BORING BAR





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◀ Special tools
and inserts



◀ Standard portfolio



4 EDGED – M92Q



2 EDGED – P92 FACE GR.



GLM CARTRIDGE SYSTEM



HARD MACHINING



2 EDGED – P92



2 EDGED – P92 P PRECISION



F92 – PROFILE INSERTS



2 EDGED – P92 S



1 EDGED – SD + FLEX FIX

KEMMER
The grooving and parting- off specialist

www.kemmerhmw.de