

PROMO SELECT

BTNN | XTNS | INOXA SX1

Grooving and parting off

INOXA SX1 | The coating for difficult cases

Ideal for machining stainless steel, high-alloy steel, and titanium. This smooth HiPIMS coating reduces friction and prevents built-up edges. The hardness resulting from the high silicon content ensures maximum tool life – even under the most demanding conditions.

BTNN for parting off

Insert for parting off with deep and spacious chip chamber gives excellent chip control.



1 holder +
10 BTNN inserts
for only **189,- €**
Order-Code 44702

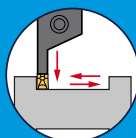


1 IK holder +
10 BTNN inserts
only **30,- €** more.
Order-Code 44703



XTNS for roughing and finishing

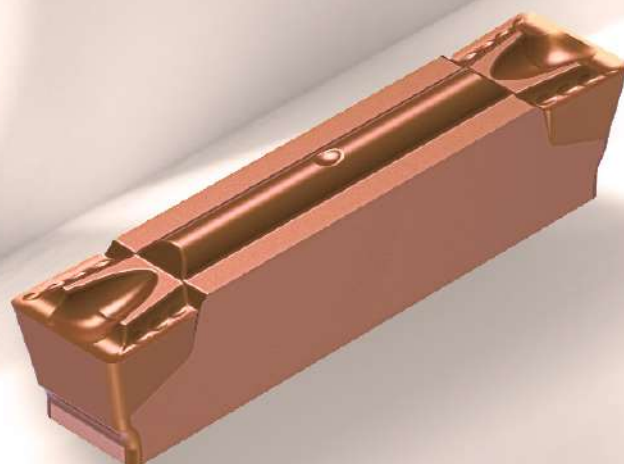
Insert for grooving with excellent chip control and clean surfaces.



1 holder +
10 XTNS inserts
for only **179,- €**
Order-Code 44700



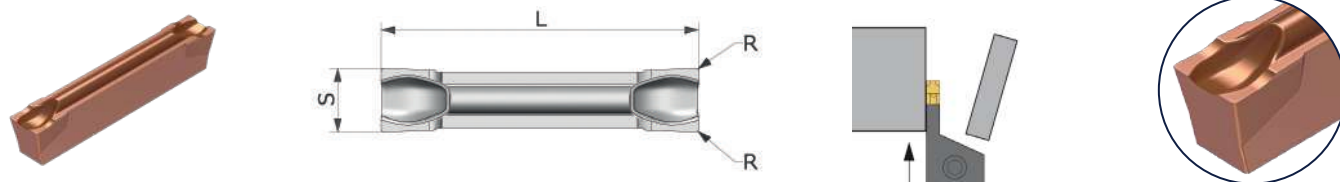
1 IK holder +
10 XTNS inserts
only **30,- €** more.
Order-Code 44701



Promotion period
15.09. - 15.12.25



BTNN | Inserts for parting off

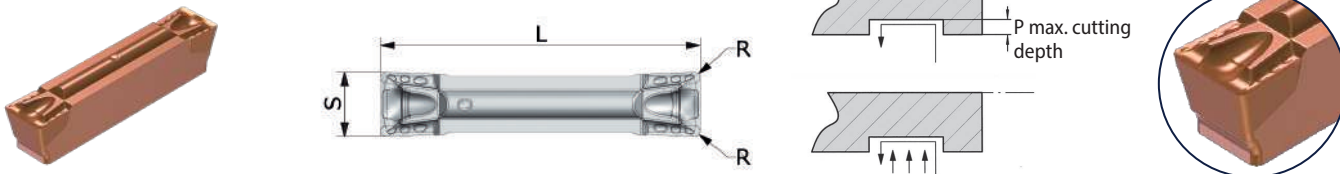


PRODDES		IIC	IH	INSL	RER	REL	CW	CWUD	CWLD	PSIRR	PSIRL
WG300 Ref.	KM INOXA SX1	pocket size		L	RR	RL	S	S +	S -		
	M S										
BTNN 2	68463	20	N	20,00	0,2	0,2	2,08	0,10	0,10	0	0
BTNN 2,5	68464	20	N	20,00	0,2	0,2	2,58	0,10	0,10	0	0
BTNN 3	68465	30	N	20,00	0,2	0,2	3,08	0,10	0,10	0	0

BTNN - Parting off

Grooved parting off edge with reinforced flanks. The deep and spacious chip chamber gives excellent chip control. Efficient on almost all materials.

XTNS | Inserts for grooving and turning



PRODDES		IIC	IH	INSL	PDPT	REL/RER	CW	CWUD	CWLD
WG300 Ref.	KM INOXA SX 1	pocket size	()	L	P	R	S	S+	S-
	M S								
XTNS 202	68453	20	N	20,15	1,60	0,2	2,08	0,1	-0,1
XTNS 302	68454	30	N	20,15	2,40	0,2	3,08	0,1	-0,1
XTNS 304	68455	30	N	20,15	2,40	0,4	3,08	0,1	-0,1

XTNS - Roughing to finishing

A 9° declining major cutting edge with a reinforcing chamfer and a 24° positive entry to the chip former, achieve excellent chip control especially on difficult to cut materials. The minor cutting edges with 16° positive entry angle achieve efficient profile turning creating clean surfaces.

P92 CXCBRL/L | Reinforced holder for parting off, grooving and turning with cutting width 2.0 + 2.5 mm



Left



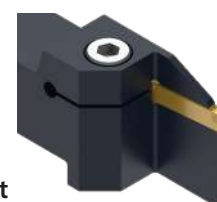
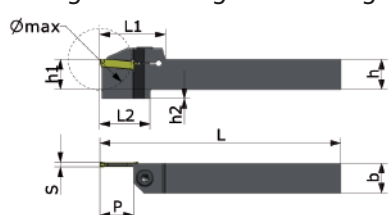
Right

PRODDES	IDNR	MIID	Hand		H	HF		B	CDX	CW	OAL	LH	LTA	
WG380 Ref.	ID-Nr.	pocket size	↺	Ø max	h	h1	h2	b	P	S	L	L1	L2	
P92 CXCBL 0808 K20+25 11	33444	20	L	22	8	8	4	8	11	2	125	19,5	19,5	10
P92 CXCBL 1010 K20+25 11	33445	20	L	22	10	10	6	10	11	2	125	19,5	19,5	10
P92 CXCBL 1212 K20+25 11	33448	20	L	22	12	12	4	12	11	2	125	19,5	19,5	10
P92-CXCBL 1212 K20+25 14	44742	20	L	28	12	12	4	12	14	2	125	25	22	10
P92 CXCBL 1616 K20+25 11	33452	20	L	22	16	16	-	16	11	2	125	19,5	-	10
P92 CXCBL 1616 K20+25 17	33473	20	L	34	16	16	5	16	17	2	125	34	26	1
P92 CXCBL 2020 K20+25 14	33454	20	L	28	20	20	-	20	14	2	125	30	-	1
P92 CXCBL 2020 K20+25 17	33474	20	L	34	20	20	-	20	17	2	125	34	-	1
P92 CXCBL 2525 M20+25 14	33455	20	L	28	25	25	-	25	14	2	150	30	-	1
P92 CXCBL 2525 M20+25 17	33475	20	L	34	25	25	-	25	17	2	150	34	-	1
P92 CXCBR 0808 K20+25 11	33336	20	R	22	8	8	4	8	11	2	125	19,5	19,5	10
P92 CXCBR 1010 K20+25 11	33446	20	R	22	10	10	6	10	11	2	125	19,5	19,5	10
P92 CXCBR 1212 K20+25 11	33447	20	R	22	12	12	4	12	11	2	125	19,5	19,5	10
P92-CXCBR 1212 K20+25 14	44737	20	R	28	12	12	4	12	14	2	125	25	22	10
P92 CXCBR 1616 K20+25 11	33451	20	R	22	16	16	-	16	11	2	125	19,5	-	10
P92 CXCBR 1616 K20+25 17	33470	20	R	34	16	16	5	16	17	2	125	34	26	1
P92 CXCBR 2020 K20+25 14	33453	20	R	28	20	20	-	20	14	2	125	30	-	1
P92 CXCBR 2020 K20+25 17	33471	20	R	34	20	20	-	20	17	2	125	34	-	1
P92 CXCBR 2525 M20+25 14	33456	20	R	28	25	25	-	25	14	2	150	30	-	1
P92 CXCBR 2525 M20+25 17	33472	20	R	34	25	25	-	25	17	2	150	34	-	1

P92 CXCBRL/L | Holder for parting off, grooving and turning with cutting width 2.0 + 2.5 mm



Left



Right

PRODDES	IDNR	MIID	Hand	H	HF	B	CDX	CW	OAL	LH	LTA			
WG380 Ref.	ID-Nr.	pocket size	()	Ø max	h	h1	h2	b	P	S	L	L1	L2	
P92 CXCBL 1616 K20+25	59178	20	L	34	16	16	5	16	17	2	125	34	26	1
P92 CXCBL 2020 K20+25	59179	20	L	34	20	20	-	20	17	2	125	34	-	1
P92 CXCBL 2525 M20+25	59180	20	L	34	25	25	-	25	17	2	150	34	-	1
P92 CXCBR 1616 K20+25	59181	20	R	34	16	16	5	16	17	2	125	34	26	1
P92 CXCBR 2020 K20+25	59182	20	R	34	20	20	-	20	17	2	125	34	-	1
P92 CXCBR 2525 M20+25	59183	20	R	34	25	25	-	25	17	2	150	34	-	1

Fitting inserts
Current GripLock catalog
and here in the brochure



p. 56-65
p. 2



p. 66



p. 68-75
p. 2

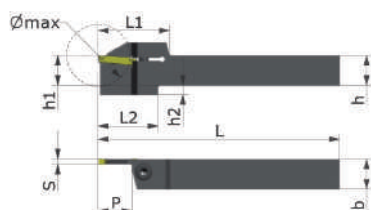


hard machining
p. 78-80

P92 CXCBRL/L | Holder for parting off, grooving and turning with cutting width 3.0 mm



Left



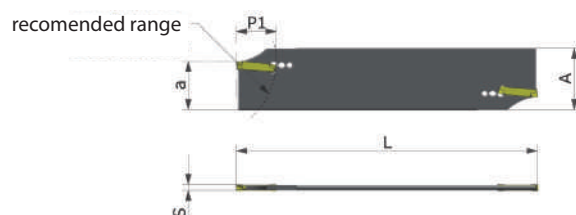
Right

PRODDES	IDNR	MIID	Hand		H	HF		B	CDX	CW	OAL	LH	LTA	
WG380 Ref.	ID-Nr.	pocket size	(C)	Ø max	h	h1	h2	b	P	S	L	L1	L2	
P92 CXCBL 1212 K30 10	28189	30	L	20	12	12	5	12	10	3,0	125	21	22	11
P92 CXCBL 1212 K30 14	19698	30	L	28	12	12	5	12	14	3,0	125	34	26	1
P92 CXCBL 1616 K30 10	38514	30	L	20	16	16	5	16	10	3,0	125	28	22	1
P92 CXCBL 1616 K30 14	10092	30	L	28	16	16	5	16	14	3,0	125	34	28	1
P92 CXCBL 1616 K30 17	10094	30	L	34	16	16	5	16	17	3,0	125	37	31	1
P92 CXCBL 2020 K30 10	38515	30	L	20	20	20	5	20	10	3,0	125	30	26	1
P92 CXCBL 2020 K30 14	10096	30	L	28	20	20	5	20	14	3,0	125	34	26	1
P92 CXCBL 2020 K30 17	10098	30	L	34	20	20	5	20	17	3,0	125	37	29	1
P92 CXCBL 2525 M30 10	31254	30	L	20	25	25	-	25	10	3,0	150	30	-	2
P92 CXCBL 2525 M30 14	10108	30	L	28	25	25	-	25	14	3,0	150	34	-	2
P92 CXCBL 2525 M30 17	10110	30	L	34	25	25	-	25	17	3,0	150	37	-	2
P92 CXCBR 1212 K30 10	28188	30	R	20	12	12	5	12	10	3,0	125	21	22	11
P92 CXCBR 1212 K30 14	19533	30	R	28	12	12	5	12	14	3,0	125	34	26	1
P92 CXCBR 1616 K30 10	38516	30	R	20	16	16	5	16	10	3,0	125	28	22	1
P92 CXCBR 1616 K30 14	10091	30	R	28	16	16	5	16	14	3,0	125	34	28	1
P92 CXCBR 1616 K30 17	10093	30	R	34	16	16	5	16	17	3,0	125	37	31	1
P92 CXCBR 2020 K30 10	38517	30	R	20	20	20	5	20	10	3,0	125	30	26	1
P92 CXCBR 2020 K30 14	10095	30	R	28	20	20	5	20	14	3,0	125	34	26	1
P92 CXCBR 2020 K30 17	10097	30	R	34	20	20	5	20	17	3,0	125	37	29	1
P92 CXCBR 2525 M30 10	36432	30	R	20	25	25	-	25	10	3,0	150	30	-	2
P92 CXCBR 2525 M30 14	10107	30	R	28	25	25	-	25	14	3,0	150	34	-	2
P92 CXCBR 2525 M30 17	10109	30	R	34	25	25	-	25	17	3,0	150	37	-	2

P92 TMS | TWIN Blades



Left



PRODDES	IDNR	MIID	Hand	H	HF	CDX	CW	OAL	
WG310 Ref.	ID-Nr.	pocket size	(C)	A	a	P1	S	L	
P92 TMS 26 20+25	36644	20	N	26	21,4	18,5	2	110	28
P92 TMS 32 20+25	36643	20	N	32	25,0	18,5	2	150	28
P92 TMS 26 30	36645	30	N	26	21,4	18,5	3,0	110	28
P92 TMS 32 30	33429	30	N	32	25,0	18,5	3,0	150	28

Fitting inserts
Current GripLock catalog
and here in the brochure



p. 56-65
p. 2



p. 66

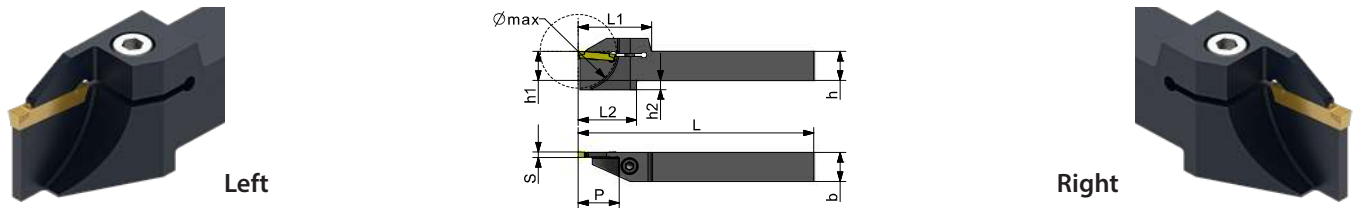


p. 68-75
p. 2



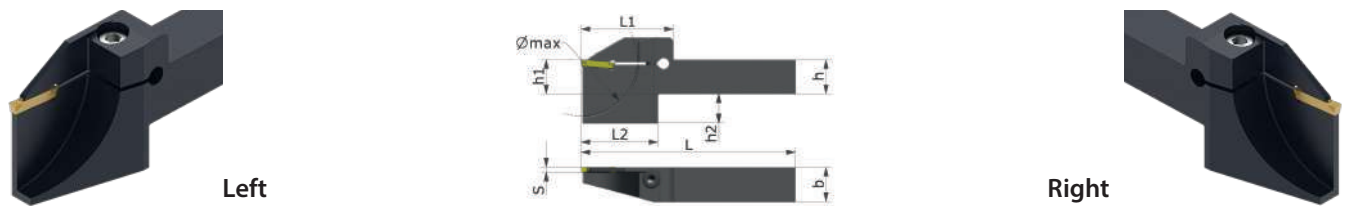
p. 78-80

P92 A CXCBRL/L | Holder for deep cuts from Ø 42 mm up to Ø 56 mm and deep grooving



PRODDES	IDNR	MIID	Hand		H	HF		B	CDX	CW	OAL	LH	LTA	
WG380 Ref.	ID-Nr.	pocket size		Ø max	h	h1	h2	b	P	S	L	L1	L2	
P92 A CXCBL 1616 K30 42	35158	30	L	42	16	16	5	16	7,0	3,0	125	39	31	1
P92 A CXCBL 2020 K30 42	35160	30	L	42	20	20	5	20	7,0	3,0	125	39	31	1
P92 A CXCBL 2525 M30 42	35163	30	L	42	25	25	-	25	-	3,0	150	39	-	1
P92 A CXCBL 2020 K30 56	24890	30	L	56	20	20	5	20	20,5	3,0	125	46	38	1
P92 A CXCBL 2525 M30 56	24891	30	L	56	25	25	-	25	14,0	3,0	150	46	-	1
P92 A CXCBR 1616 K30 42	35159	30	R	42	16	16	5	16	7,0	3,0	125	39	31	1
P92 A CXCBR 2020 K30 42	35161	30	R	42	20	20	5	20	7,0	3,0	125	39	31	1
P92 A CXCBR 2525 M30 42	35162	30	R	42	25	25	-	25	-	3,0	150	39	-	1
P92 A CXCBR 2020 K30 56	25568	30	R	56	20	20	5	20	20,5	3,0	125	46	38	1
P92 A CXCBR 2525 M30 56	25685	30	R	56	25	25	-	25	14,0	3,0	150	46	-	1

P92 A CXCBRL/L | Holder for deep cuts up to Ø 65 mm and deep grooving



PRODDES	IDNR	MIID	Hand	H	HF	B	CW	OAL	LH	LTA			
WG380 Ref.	ID-Nr.	pocket size		Ø max	h	h1	h2	b	S	L	L1	L2	
P92 A CXCBL 2020 K30 65	10136	30	L	65	20	20	17	20	3,0	125	54	45	12
P92 A CXCBL 2525 M30 65	10144	30	L	65	25	25	12	25	3,0	150	54	45	12
P92 A CXCBR 2020 K30 65	10135	30	R	65	20	20	17	20	3,0	125	54	45	12
P92 A CXCBR 2525 M30 65	10143	30	R	65	25	25	12	25	3,0	150	54	45	12

Fitting inserts
Current GripLock catalog
and here in the brochure



p. 56-65
p. 2



p. 66



p. 68-75
p. 2

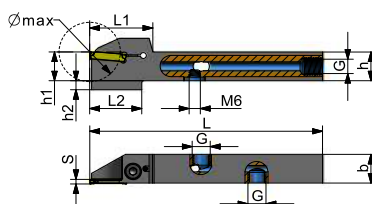


p. 78-80

P92 CXCBR/L 20+25 HP | Reinforced holder with internal coolant



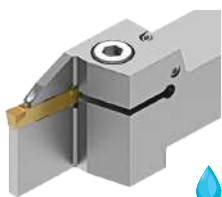
Left



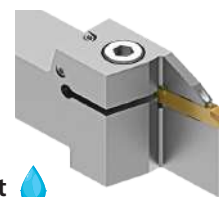
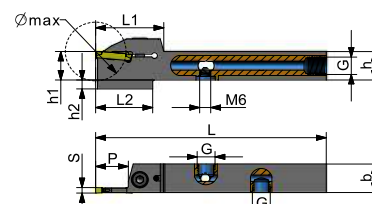
Right

PRODDES	IDNR	MIID	Hand	H	HF	B	CW	OAL	LH	LTA				
WG3805 Ref.	ID-Nr.	pocket size	()	G	Ø max	h	h1	h2	b	S	L	L1	L2	
P92 CXCBL 1212 K20+25 11HPM8x1	57245	20	L	M8x1	22	12	12	4	12	2	125	19,5	19,5	10
P92 CXCBL 1616 K20+25 11HPG1/8	57247	20	L	G1/8	22	16	16	-	16	2	125	19,5	-	10
P92 CXCBL 1212 K20+25 14 HPM8X1	63222	20	L	M8x1	28	12	12	4	12	2	125	25,0	22	10
P92 CXCBL 1616 K20+25 17HPG1/8	57248	20	L	G1/8	34	16	16	5	16	2	125	34	26	1
P92 CXCBL 2020 K20+25 17HPG1/8	57251	20	L	G1/8	34	20	20	-	20	2	125	34	-	1
P92 CXCBR 1212 K20+25 11HPM8x1	57255	20	R	M8x1	22	12	12	4	12	2	125	19,5	19,5	10
P92 CXCBR 1616 K20+25 11HPG1/8	57257	20	R	G1/8	22	16	16	-	16	2	125	19,5	-	10
P92 CXCBR 1212 K20+25 14 HPM8X1	63223	20	R	M8x1	28	12	12	4	12	2	125	25,0	22	10
P92 CXCBR 1616 K20+25 17HPG1/8	57258	20	R	G1/8	34	16	16	5	16	2	125	34	26	1
P92 CXCBR 2020 K20+25 17HPG1/8	57262	20	R	G1/8	34	20	20	-	20	2	125	34	-	1

P92 CXCBR/L 30 HP | Holder with internal coolant



Left



Right

PRODDES	IDNR	MIID	Hand			H	HF				B	CDX	CW	OAL	LH	LTA
WG3805 Ref.	ID-Nr.	pocket size	()	G	Ø max	h	h1	h2	b	P	S	L	L1	L2		
P92 CXCBL 1212 K30 14HPM8x1	57246	30	L	M8x1	28	12	12	5	12	14	3,0	125	34	26	11	
P92 CXCBL 1616 K30 14HPG1/8	57249	30	L	G1/8	28	16	16	5	16	14	3,0	125	34	26	1	
P92 CXCBL 1616 K30 17HPG1/8	57250	30	L	G1/8	34	16	16	5	16	17	3,0	125	37	29	1	
P92 CXCBL 2020 K30 17HPG1/8	57252	30	L	G1/8	34	20	20	5	20	17	3,0	125	37	29	1	
P92 CXCBL 2525 M30 17HPG1/8	57253	30	L	G1/8	34	25	25	-	25	17	3,0	150	37	-	2	
P92 CXCBR 1212 K30 14HPM8x1	57256	30	R	M8x1	28	12	12	5	12	14	3,0	125	34	26	11	
P92 CXCBR 1616 K30 14HPG1/8	57259	30	R	G1/8	28	16	16	5	16	14	3,0	125	34	26	1	
P92 CXCBR 1616 K30 17HPG1/8	57261	30	R	G1/8	34	16	16	5	16	17	3,0	125	37	29	1	
P92 CXCBR 2020 K30 17HPG1/8	57263	30	R	G1/8	34	20	20	5	20	17	3,0	125	37	29	1	
P92 CXCBR 2525 M30 17HPG1/8	57264	30	R	G1/8	34	25	25	-	25	17	3,0	150	37	-	2	

Fitting inserts
Current GripLog catalog
and here in the brochure



p. 56-65
p. 2



p. 66



p. 68-75
p. 2

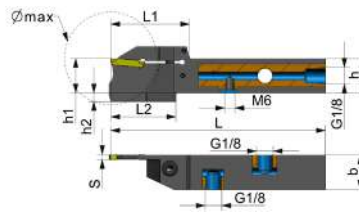


hard machining
p. 78-80

P92 A CXCBRL HP | Holder with internal coolant for deep cuts from Ø 42 to Ø 56 mm and deep grooving



Left



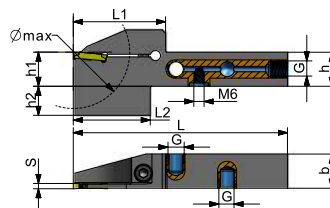
Right

PRODDES	IDNR	MIID	Hand		H	HF		B	CW	OAL	LH	LTA	
WGRGL3805 Ref.	ID-Nr.	pocket size	()	Ø max	h	h1	h2	b	S	L	L1	L2	
P92 A CXCBL 1616 K30 42 HPG1-8	63145	30	L	42	16	16	5	16	3,0	125	39	31	1
P92 A CXCBL 2020 K30 42 HPG1-8	62095	30	L	42	20	20	5	20	3,0	125	39	31	1
P92 A CXCBL 2525 M30 42 HPG1-8	63147	30	L	42	25	25	-	25	3,0	150	39	-	1
P92 A CXCBL 2020 K30 56 HPG1-8	62795	30	L	56	20	20	5	20	3,0	125	46	38	1
P92 A CXCBL 2525 M30 56 HPG1-8	62793	30	L	56	25	25	-	25	3,0	150	46	-	1
P92 A CXCBR 1616 K30 42 HPG1-8	63146	30	R	42	16	16	5	16	3,0	125	39	31	1
P92 A CXCBR 2020 K30 42 HPG1-8	63144	30	R	42	20	20	5	20	3,0	125	39	31	1
P92 A CXCBR 2525 M30 42 HPG1-8	63149	30	R	42	25	25	-	25	3,0	150	39	-	1
P92 A CXCBR 2020 K30 56 HPG1-8	62796	30	R	56	20	20	5	20	3,0	125	46	38	1
P92 A CXCBR 2525 M30 56 HPG1-8	62794	30	R	56	25	25	-	25	3,0	150	46	-	1

P92 A CXCBRL HP | Holder with internal coolant for deep cuts up to Ø 65 mm and deep grooving



Left



Right

PRODDES	IDNR	MIID	Hand			H	HF		B	CW	OAL	LH	LTA	
WG3805 Ref.	ID-Nr.	pocket size	()	G	Ø max	h	h1	h2	b	S	L	L1	L2	
P92 A CXCBL 2020 K30 65HPG1/8	57203	30	L	G1/8	65	20	20	17	20	3,0	125	54	45	12
P92 A CXCBL 2525 M30 65HPG1/8	57209	30	L	G1/8	65	25	25	12	25	3,0	150	54	45	12
P92 A CXCBR 2020 K30 65HPG1/8	57211	30	R	G1/8	65	20	20	17	20	3,0	125	54	45	12
P92 A CXCBR 2525 M30 65HPG1/8	57213	30	R	G1/8	65	25	25	12	25	3,0	150	54	45	12

Fitting inserts
Current GripLock catalog
and here in the brochure



p. 56-65
p. 2



p. 66



p. 68-75
p. 2



p. 78-80

MKT054 - Promo BTNN | XTNS | INOXA SX1

This promo offer may not be combined with other GripLock products in the GripLock 2025 catalogue in terms of discount or quantity.
Duration: 15.09.2025 until 15.09.2025, offer valid while stocks last. Subject to change without notice.

Do you have any questions about the products, the campaign or other topics? Please don't hesitate to contact us.
(T: +49 7054-9291-0 or Mail: info@kemmerhwmw.de)



MULTICUT 4

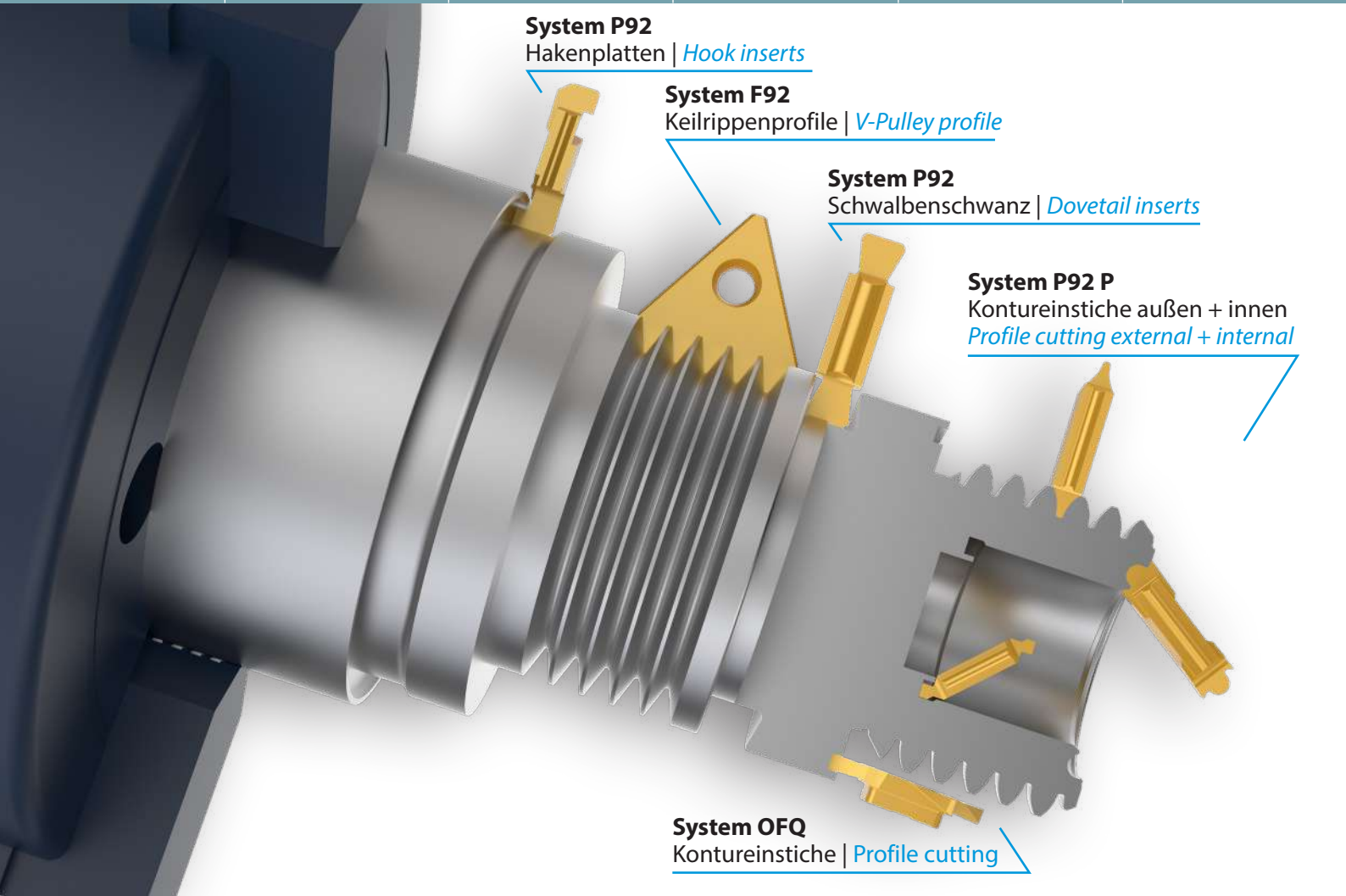
P92

P92 2 & 90

P92 P

P92 S

FLEX FIX



System P92
Hakenplatten | *Hook inserts*

System F92
Keilrippenprofile | *V-Pulley profile*

System P92
Schwalbenschwanz | *Dovetail inserts*

System P92 P
Kontureinstiche außen + innen
Profile cutting external + internal

System OFQ
Kontureinstiche | *Profile cutting*



hard machining | *Hard material machining*

GLM

GLS

F92

Sonderlösungen | *Tailor made solutions*