

A detailed background image showing a close-up of a metalworking process. A silver-colored tool holder is mounted on a machine, with a red and silver drill bit or end mill cutting into a metal workpiece. Bright yellow and orange sparks are being ejected from the cutting point, creating a dynamic and industrial scene. The image is split diagonally, with the top-left portion being white and the bottom-right portion being a solid blue color.

crazy about cutting tools

PRODUCTS OVERVIEW 2025

- CENTERING
- DRILLING
- MILLING
- DEBURRING

CUTTING SOLUTIONS FOR DRILLING

RECOMMENDATION FOR USE
● Excellent | ○ Good | ◐ Acceptable | ☒ Not recommended

			ø - range [mm]	max. depth	Cooling		P	M	K	N	S ₁	S ₂		S ₃	H ₁	H ₂	Tool Book 2024 - 2027
					Int.	Ext.	Unalloyed and alloyed steel	Stainless steel	Cast iron	Non ferrous metals	Super alloys	Titanium Pure Alloyed		CrCo alloys	Hardened steel <55 HRC	Hardened steel ≥55 HRC	
Centering tools																	
	Centro		0.5 – 6.0	Chamfer 90°/120°	–	✓	⬤	◯	⬤	⬤	⊠	⬤	⬤	⊠	⬤	⊠	p. 56
	Twicenter		0.3 – 10.0	Chamfer 60°/90°/120°	✓	✓	●	●	●	●	●	●	●	●	●	⊠	p. 68

Pilot and short drilling tools

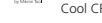
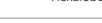
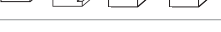
	200		0.1 – 1.5	up to 2.4 x d	–	✓	○	☒	○	○	☒	☒	☒	☒	○	☒	p. 90
	Flexpilot ^{STEEL}		0.1 – 2.0	3 x d	–	✓	●	☒	●	●	☒	☒	☒	☒	☒	☒	p. 108
	Flexpilot ^{TITANIUM}		0.1 – 1.2	3 x d	–	✓	☒	☒	☒	○	☒	●	●	☒	☒	☒	p. 112
	Pilot SST-Inox		0.2 – 2.0	3 x d Chamfer 90°	✓	✓	☒	●	☒	○	●	☒	☒	●	☒	☒	p. 118
	Pilot		0.4 – 6.35	2 x d Chamfer 90°	–	✓	●	○	●	●	☒	●	●	☒	●	☒	p. 128
	Crosspilot		0.4 – 6.35	2 x d	–	✓	●	○	●	●	☒	●	●	☒	●	☒	p. 140
	Coolpilot		1.0 – 6.35	3 x d Chamfer 90°	✓	–	☒	●	☒	☒	●	☒	☒	●	☒	☒	p. 152
	Coolpilot Titanium ^{ATC}		1.0 – 6.35	3 x d Chamfer 90°	✓	–	☒	☒	☒	☒	☒	●	☒	☒	☒	☒	p. 162
	Hexalobe		0.9 – 3.8 (T4 – T30)	up to 0.9 x d Chamfer 120°	–	✓	☒	●	☒	☒	☒	●	☒	●	☒	☒	p. 182
	Hexalobe ^{LAT}		0.9 – 3.8 (T4 – T30)	up to 0.9 x d Chamfer 120°	–	✓	☒	●	☒	☒	☒	●	●	●	☒	☒	p. 183

Drilling tools

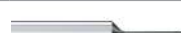
	210		0.1–3.0	up to 8 x d	–	✓	○	☒	○	○	☒	☒	☒	☒	○	☒	p. 196	
	Steel		0.4–6.35	4 x d 6 - 7 x d	–	✓	●	☒	●	○	○	○	○	○	○	☒	p. 210	
	SST-Inox		0.2–2.0	8 x d 12 x d	✓	✓	☒	●	☒	○	●	☒	☒	●	☒	☒	p. 242	
	Alu		0.4–3.0	5 x d 10 x d	–	✓	☒	☒	☒	●	☒	☒	☒	☒	☒	☒	p. 226	
	Titanium		0.2–2.0	3 x d 6 x d	✓	✓	☒	☒	☒	☒	●	●	☒	☒	☒	☒	*	
	Cool		0.75–6.0	6 x d 10 x d 15 x d	✓	–	●	○	●	○	○	○	○	○	○	●	☒	p. 256
	Cool XL		1.0–6.0	15 x d, 20 x d, 30 x d	✓	–	●	○	●	●	☒	○	○	○	○	○	☒	p. 282
	Cool SST-Inox		1.0–6.35 1.45–6.35 2.0–6.35	6xd, 10xd, 15xd, 20xd 30 x d 40 x d	✓	–	☒	●	☒	☒	●	☒	☒	●	☒	☒	p. 306	
	Flex ^{STEEL}		0.1–2.0	20 x d, 30 x d	–	✓	●	☒	●	●	☒	☒	☒	☒	☒	☒	p. 371	
	Flex ^{TITANIUM}		0.1–1.2	30 x d	–	✓	☒	☒	☒	○	☒	●	●	☒	☒	☒	p. 388	
	Flex ^{SST-INOX}		0.3–1.2	50 x d	✓	–	☒	☒	☒	○	☒	●	●	☒	☒	☒	p. 396	
	Cool Titanium ^{ATC}		0.2–2.0	30 x d	✓	–	☒	●	☒	○	●	☒	☒	●	☒	☒	p. 396	
	Cool Titanium ^{PTC}		0.3–2.0	50 x d	✓	–	☒	●	☒	○	●	☒	☒	●	☒	☒	p. 396	
	Cool Titanium ^{ATC}		1.0–6.35	6 x d 10 x d	✓	–	☒	☒	☒	☒	☒	☒	●	☒	☒	☒	p. 348	
	Cool Titanium ^{PTC}		1.0–6.35	3 x d 6 x d	✓	–	☒	☒	☒	☒	☒	☒	●	☒	☒	☒	p. 352	

CUTTING SOLUTIONS FOR MILLING

RECOMMENDATION FOR USE
● Excellent | ○ Good | ◐ Acceptable | ☒ Not recommended

				ø - range [mm]	max. depth	Cooling		P	M	K	N	S ₁	S ₂	S ₃	H ₁	H ₂	Tool Book 2024 - 2027
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Milling tools																	
	Cool				0.2–1.0	3 x d 5 x d	✓	–	●	●	●	●	●	●	☒	☒	p. 418
	Cool				0.3–6.35	1.5 x d 3 x d 5 x d	✓	–	●	●	●	●	●	●	●	☒	p. 452
	Cool				0.3–6.35	1.5 x d 3 x d 5 x d	✓	–	●	●	●	●	●	●	●	☒	p. 452
	Cool				1.0–8.0	2 x d 3 x d 4 x d 5 x d	✓	–	●	●	●	●	●	●	☒	☒	p. 478
	Cool				1.0–8.0	2 x d 3 x d 4 x d 5 x d	✓	–	●	●	●	●	●	●	☒	☒	p. 478
	Cool CF				1.0–8.0	3 x d 4 x d	✓	–	●	●	●	●	●	●	☒	☒	*
	Cool SF				1.0–8.0	3 x d 4 x d	✓	–	●	●	●	●	●	●	☒	☒	*
	Hexalobe				0.2–1.0 (T4 – T30)	3.5 x d 5 x d	–	✓	☒	●	☒	☒	●	●	☒	☒	p. 512
	Cool				1.0–8.0	2.5 x d 5 x d	✓	–	●	●	●	●	●	●	☒	☒	p. 526
	Cool				1.0–8.0	2.5 x d 5 x d	✓	–	●	●	●	●	●	●	☒	☒	p. 526
	Cool				0.3–8.0	2 x d 3 x d 5 x d	✓	–	●	●	●	●	●	●	●	☒	p. 566
	Cool				1.0–8.0	2 x d 3 x d 3.5 x d 4.5 x d 5 x d	✓	–	●	●	●	●	●	●	●	☒	p. 594

Deburring tools

	Frontchamfer		1.0–6.0	–	–	✓	●	●	●	●	●	●	●	☒	p. 646
	Backchamfer		0.36–5.7	3 x d 5 x d	–	✓	●	●	●	●	●	●	●	☒	p. 647
	Doublechamfer		0.9–5.7	3 x d 6 x d	–	✓	●	●	●	●	●	●	●	☒	p. 648
	Radiuschamfer		1.0–6.0	4 x d	–	✓	●	●	●	●	●	●	●	☒	p. 649

* see dedicated brochures

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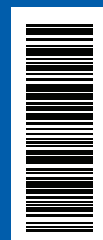
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