

crazy about

cutting tools

PRODUCTS OVERVIEW 2026

CENTERING
DRILLING
MILLING
DEBURRING



Centering tools	Image	ø - range [mm]	max. depth	Cooling	
				Int.	Ext.
MIGU DRILL Centro		0.5 – 6.0	Chamfer 90°/120°	-	✓
CRAZY DRILL Twicenter		0.3 – 10.0	Chamfer 60°/90°/120°	✓	✓

Pilot and short drilling tools

MIGU DRILL 200		0.1 – 1.5	up to 2.4 x d	-	✓
CRAZY DRILL Flexpilot ^{STEEL}		0.1 – 2.0	3 x d	-	✓
CRAZY DRILL Flexpilot ^{TITANIUM}		0.1 – 1.2	3 x d	-	✓
CRAZY DRILL Pilot SST-Inox		0.2 – 2.0	3 x d Chamfer 90°	✓	✓
CRAZY DRILL Pilot		0.4 – 6.35	2 x d Chamfer 90°	-	✓
CRAZY DRILL Crosspilot		0.4 – 6.35	2 x d	-	✓
CRAZY DRILL Coolpilot		1.0 – 6.35	3 x d Chamfer 90°	✓	-
CRAZY DRILL Coolpilot Titanium ^{ATC}		1.0 – 6.35	3 x d Chamfer 90°	✓	-
CRAZY DRILL Hexalobe		0.9 – 3.8 (T4 – T30)	up to 0.9 x d Chamfer 120°	-	✓
NEW CRAZY DRILL Hexalobe ^{FLAT}		0.9 – 3.8 (T4 – T30)	up to 0.9 x d Chamfer 120°	-	✓

Drilling tools














MIGU DRILL 210		0.1 – 3.0	up to 8 x d	-	✓
CRAZY DRILL Steel		0.4 – 6.35	4 x d 6 - 7 x d	-	✓
CRAZY DRILL SST-Inox		0.2 – 2.0	8 x d 12 x d	✓	✓
CRAZY DRILL Alu		0.4 – 3.0	5 x d 10 x d	-	✓
NEW CRAZY DRILL Titanium		0.2 – 2.0	3 x d 6 x d	✓	✓
CRAZY DRILL Cool		0.75 – 6.0	6 x d 10 x d 15 x d	✓	-
CRAZY DRILL Cool XL		1.0 – 6.0	15 x d, 20 x d, 30 x d	✓	-
CRAZY DRILL Cool SST-Inox		2.0 – 6.0	40 x d	✓	-
		1.0 – 6.35	6xd, 10xd, 15xd, 20xd	✓	-
		1.45 – 6.35	30 x d	✓	-
CRAZY DRILL Flex ^{STEEL}		2.0 – 6.35	40 x d	✓	-
		0.1 – 1.2	20 x d, 30 x d	-	✓
CRAZY DRILL Flex ^{TITANIUM}		0.3 – 2.0	50 x d	✓	-
		0.1 – 1.2	30 x d	-	✓
NEW CRAZY DRILL Flex ^{TITANIUM} ATK		0.3 – 1.2	50 x d	✓	-
		0.3 – 2.0	30 x d 50 x d	✓	-
CRAZY DRILL Flex ^{SST-INOX}		0.2 – 2.0	30 x d	✓	-
		0.3 – 2.0	50 x d	✓	-
CRAZY DRILL Cool Titanium ^{ATC}		1.0 – 6.35	6 x d 10 x d	✓	-
CRAZY DRILL Cool Titanium ^{PTC}		1.0 – 6.35	3 x d 6 x d	✓	-

P	M	K	N	S ₁	S ₂		S ₃	H ₁	H ₂	Tool Book 2024 - 2027
Unalloyed and alloyed steel	Stainless steel	Cast iron	Non ferrous metals	Super alloys	Titanium Pure Alloyed		CrCo alloys	Hardened steel <55 HRC	Hardened steel ≥55 HRC	
○	○	○	○	⊗	○	○	⊗	○	⊗	p. 56
●	●	●	●	●	●	●	●	●	⊗	p. 68






○	⊗	○	○	⊗	⊗	⊗	⊗	○	⊗	p. 90
●	⊗	●	○	⊗	⊗	⊗	⊗	⊗	⊗	p. 108
⊗	⊗	⊗	○	⊗	●	●	⊗	⊗	⊗	p. 112
⊗	●	⊗	○	●	⊗	⊗	●	⊗	⊗	p. 118
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●	○	●	●	⊗	●	●	⊗	●	⊗	p. 140
⊗	●	⊗	⊗	●	⊗	⊗	●	⊗	⊗	p. 152
⊗	⊗	⊗	⊗	⊗	⊗	●	⊗	⊗	⊗	p. 162
⊗	●	⊗	⊗	⊗	●	●	●	⊗	⊗	p. 182
⊗	●	⊗	⊗	⊗	●	●	●	⊗	⊗	p. 183

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●	⊗	●	○	○	○	○	○	○	⊗	p. 210
⊗	●	⊗	○	●	⊗	⊗	●	⊗	⊗	p. 242
⊗	⊗	⊗	○	⊗	⊗	⊗	⊗	⊗	⊗	p. 226
⊗	⊗	⊗	⊗	⊗	●	●	⊗	⊗	⊗	*
●	○	●	○	○	○	○	○	●	⊗	p. 256
●	○	●	●	⊗	○	○	○	○	⊗	p. 282
⊗	●	⊗	⊗	●	⊗	⊗	●	⊗	⊗	p. 306
●	⊗	●	○	⊗	⊗	⊗	⊗	⊗	⊗	p. 371
⊗	⊗	⊗	○	⊗	●	○	⊗	⊗	⊗	p. 388
⊗	⊗	⊗	⊗	⊗	⊗	●	⊗	⊗	⊗	*
⊗	●	⊗	○	●	⊗	⊗	●	⊗	⊗	p. 396
⊗	⊗	⊗	⊗	⊗	⊗	●	⊗	⊗	⊗	p. 348
⊗	⊗	⊗	⊗	⊗	●	⊗	⊗	⊗	⊗	p. 352

Milling tools

	ø - range [mm]	max. depth	Cooling	
			Int.	Ext.
 CRAZYMILL Cool Micro Z3-Z4	0.2–1.0	3 x d 5 x d	✓	–
 CRAZYMILL Cool Z2	0.3–6.35	1.5 x d 3 x d 5 x d	✓	–
 CRAZYMILL Cool Z4	1.0–8.0	2 x d 3 x d 4 x d 5 x d	✓	–
 CRAZYMILL Cool CF Chatter Free Z4-Z5	1.0–8.0	3 x d 4 x d	✓	–
 CRAZYMILL Cool SF Super finish Z5-Z6	1.0–8.0	3 x d 4 x d	✓	–
 CRAZYMILL Hexalobe Hexalobe Z3-Z4	0.2–1.0 (T4 – T30)	3.5 x d 5 x d	–	✓
 CRAZYMILL Cool Plunge & Slot Z3	1.0–8.0	2.5 x d 5 x d	✓	–
 CRAZYMILL Cool Ball Z2	0.3–8.0	2 x d 3 x d 5 x d	✓	–
 CRAZYMILL Cool Ball Z4	1.0–8.0	2 x d 3 x d 3.5 x d 4.5 x d 5 x d	✓	–
 CRAZYMILL Knee Ball Z5-Z6-Z8	6.0–8.0	0.75 x d	✓	✓
 CRAZYMILL Knee Corner radius Z5	6.0–8.0	2 x d	✓	✓
 CRAZYMILL Knee Wiper	–	0.65 x d	✓	✓
 CRAZYMILL Knee Taper ball nose	0.5–3.0	–	✓	✓

Deburring tools

 CRAZYMILL Frontchamfer 45° Frontchamfer	1.0–6.0	–	–	✓
 CRAZYMILL Backchamfer 45° Backchamfer	0.36–5.7	3 x d 5 x d	–	✓
 CRAZYMILL Doublechamfer 42°/35° Doublechamfer	0.9–5.7	3 x d 6 x d	–	✓
 CRAZYMILL Radiuschamfer 300° Radiuschamfer	1.0–6.0	4 x d	–	✓
 CRAZYMILL Knee 45° Frontchamfer Z6	2.0–6.0	–	✓	✓

P	M	K	N	S ₁	S ₂		S ₃	H ₁	H ₂	Tool Book 2024 - 2027
					Titanium Pure	Titanium Alloyed				
Unalloyed and alloyed steel	Stainless steel	Cast iron	Non ferrous metals	Super alloys			CrCo alloys	Hardened steel <55 HRC	Hardened steel ≥55 HRC	
●	●	●	●	●	●	●	●	⊗	⊗	p. 418
●	●	●	●	●	●	●	●	●	⊗	p. 452
●	●	●	●	●	●	●	●	⊗	⊗	p. 478
●	●	●	●	●	●	●	●	⊗	⊗	*
●	●	●	●	●	●	●	●	⊗	⊗	*
⊗	●	⊗	⊗	⊗	●	●	●	⊗	⊗	p. 512
●	●	●	●	●	●	●	●	⊗	⊗	p. 526
●	●	●	●	●	●	●	●	●	⊗	p. 566
●	●	●	●	●	●	●	●	●	⊗	p. 594
⊗	⊗	⊗	⊗	⊗	⊗	⊗	●	⊗	⊗	*
⊗	⊗	⊗	⊗	⊗	⊗	⊗	●	⊗	⊗	*
⊗	⊗	⊗	⊗	⊗	⊗	⊗	●	⊗	⊗	*
⊗	⊗	⊗	⊗	⊗	⊗	⊗	●	⊗	⊗	*

●	●	●	●	●	●	●	●	●	⊗	p. 646
●	●	●	●	●	●	●	●	●	⊗	p. 647
●	●	●	●	●	●	●	●	●	⊗	p. 648
●	●	●	●	●	●	●	●	●	⊗	p. 649
⊗	⊗	⊗	⊗	⊗	⊗	⊗	●	⊗	⊗	*

* see dedicated brochures

RECOMMENDATION FOR USE

● Excellent | ● Good | ○ Acceptable | ⊗ Not recommended

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