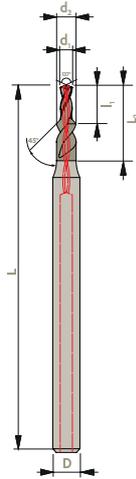


336H

EXPERT Pilot drill for stainless steel with internal coolant



Ø drill	f [mm/rotation]	Vc [m/min]
Ø 0.70-Ø 1.00	0.012-0.030	70-90
Ø 1.00-Ø 1.50	0.020-0.045	70-90
Ø 1.50-Ø 2.00	0.030-0.060	70-90
Ø 2.00-Ø 3.00	0.040-0.090	70-90

Tolerances $d_1: +0.002/+0.004$ $l_1: +0.1/0$
 $D: h5$

Oil pressure in bar: **minimum 50 bar**
 Oil viscosity: **less than 15 mm²/s at 40°C**
 Filtration level: **maximum 0.02 mm**

137°

Z2

CARB

Art. n°	d ₁	l ₁	d ₂	l ₂	D	L	Art. n°	d ₁	l ₁	d ₂	l ₂	D	L
336Hd0.80BW	0.80	2.00	1.50	4.9	3	50	336Hd1.10BW	1.10	2.75	2.20	6.5	4	50
336Hd0.81BW	0.81	2.03	1.50	4.9	3	50	336Hd1.11BW	1.11	2.78	2.20	6.6	4	50
336Hd0.82BW	0.82	2.05	1.50	5.0	3	50	336Hd1.12BW	1.12	2.80	2.20	6.7	4	50
336Hd0.83BW	0.83	2.08	1.50	5.1	3	50	336Hd1.13BW	1.13	2.83	2.20	6.7	4	50
336Hd0.84BW	0.84	2.10	1.50	5.1	3	50	336Hd1.14BW	1.14	2.85	2.20	6.8	4	50
336Hd0.85BW	0.85	2.13	1.50	5.2	3	50	336Hd1.15BW	1.15	2.88	2.20	6.8	4	50
336Hd0.86BW	0.86	2.15	1.60	5.2	3	50	336Hd1.16BW	1.16	2.90	2.30	6.9	4	50
336Hd0.87BW	0.87	2.18	1.60	5.3	3	50	336Hd1.17BW	1.17	2.93	2.30	6.9	4	50
336Hd0.88BW	0.88	2.20	1.60	5.3	3	50	336Hd1.18BW	1.18	2.95	2.30	7.0	4	50
336Hd0.89BW	0.89	2.23	1.60	5.4	3	50	336Hd1.19BW	1.19	2.98	2.30	7.0	4	50
336Hd0.90BW	0.90	2.25	1.60	5.4	3	50	336Hd1.20BW	1.20	3.00	2.30	7.1	4	50
336Hd0.91BW	0.91	2.28	1.65	5.5	3	50	336Hd1.21BW	1.21	3.03	2.30	7.1	4	50
336Hd0.92BW	0.92	2.30	1.70	5.6	3	50	336Hd1.22BW	1.22	3.05	2.30	7.2	4	50
336Hd0.93BW	0.93	2.33	1.75	5.6	3	50	336Hd1.23BW	1.23	3.08	2.30	7.3	4	50
336Hd0.94BW	0.94	2.35	1.80	5.7	3	50	336Hd1.24BW	1.24	3.10	2.30	7.3	4	50
336Hd0.95BW	0.95	2.38	1.85	5.7	3	50	336Hd1.25BW	1.25	3.13	2.30	7.4	4	50
336Hd0.96BW	0.96	2.40	1.90	5.8	3	50	336Hd1.26BW	1.26	3.15	2.30	7.4	4	50
336Hd0.97BW	0.97	2.43	1.95	5.8	3	50	336Hd1.27BW	1.27	3.18	2.30	7.5	4	50
336Hd0.98BW	0.98	2.45	2.00	5.9	3	50	336Hd1.28BW	1.28	3.20	2.30	7.5	4	50
336Hd0.99BW	0.99	2.48	2.00	6.0	3	50	336Hd1.29BW	1.29	3.23	2.40	7.6	4	55
336Hd1.00BW	1.00	2.50	2.00	6.0	3	50	336Hd1.30BW	1.30	3.25	2.40	7.6	4	55
336Hd1.01BW	1.01	2.53	2.05	6.1	3	50	336Hd1.31BW	1.31	3.28	2.40	7.7	4	55
336Hd1.02BW	1.02	2.55	2.10	6.1	3	50	336Hd1.32BW	1.32	3.30	2.40	7.7	4	55
336Hd1.03BW	1.03	2.58	2.15	6.2	3	50	336Hd1.33BW	1.33	3.33	2.40	7.8	4	55
336Hd1.04BW	1.04	2.60	2.20	6.2	3	50	336Hd1.34BW	1.34	3.35	2.40	7.8	4	55
336Hd1.05BW	1.05	2.63	2.20	6.3	3	50	336Hd1.35BW	1.35	3.38	2.40	7.9	4	55
336Hd1.06BW	1.06	2.65	2.20	6.3	3	50	336Hd1.36BW	1.36	3.40	2.40	7.9	4	55
336Hd1.07BW	1.07	2.68	2.20	6.4	3	50	336Hd1.37BW	1.37	3.43	2.40	8.0	4	55
336Hd1.08BW	1.08	2.70	2.20	6.4	3	50	336Hd1.38BW	1.38	3.45	2.40	8.0	4	55
336Hd1.09BW	1.09	2.73	2.20	6.5	3	50	336Hd1.39BW	1.39	3.48	2.40	8.1	4	55



EXPERT Pilot drill for stainless steel with internal coolant

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Art. n°	d ₁	l ₁	d ₂	l ₂	D	L
336Hd1.40BW	1.40	3.50	2.40	8.1	4	55
336Hd1.41BW	1.41	3.53	2.40	8.2	4	55
336Hd1.42BW	1.42	3.55	2.40	8.2	4	55
336Hd1.43BW	1.43	3.58	2.40	8.3	4	55
336Hd1.44BW	1.44	3.60	2.40	8.3	4	55
336Hd1.45BW	1.45	3.63	2.40	8.4	4	55
336Hd1.46BW	1.46	3.65	2.40	8.4	4	55
336Hd1.47BW	1.47	3.68	2.40	8.5	4	55
336Hd1.48BW	1.48	3.70	2.40	8.5	4	55
336Hd1.49BW	1.49	3.73	2.40	8.6	4	55
336Hd1.50BW	1.50	3.75	2.40	8.6	4	55
336Hd1.60BW	1.60	4.00	2.50	9.1	4	57
336Hd1.65BW	1.65	4.13	2.75	9.4	4	57
336Hd1.70BW	1.70	4.25	2.90	9.6	4	57
336Hd1.75BW	1.75	4.38	2.90	9.9	4	57
336Hd1.80BW	1.80	4.50	3.00	10.1	4	57
336Hd1.85BW	1.85	4.63	3.00	10.3	4	57
336Hd1.90BW	1.90	4.75	3.00	10.5	4	57
336Hd2.00BW	2.00	5.00	3.00	11.0	4	57
336Hd2.05BW	2.05	5.13	3.00	11.2	4	57
336Hd2.50BW	2.50	6.25	4.20	13.1	6	65
336Hd3.00BW	3.00	7.50	5.00	15.0	6	65



Z2



CARB

