

# NC Center drill 120° with internal coolant

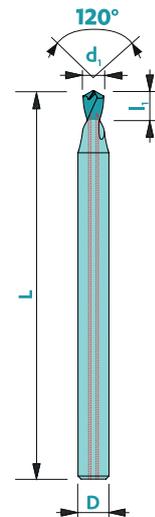


## 337-2H

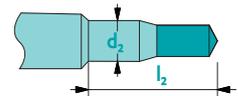
Material	Vc uncoated [m/min]	Vc coated [m/min]	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm <sup>2</sup>	90	80	□	■	Tisi (BQ)
Steel > 700 N/mm <sup>2</sup>	-	70	-	■	Tisi (BQ)
Stainless steel	-	40	-	■	Tisi (BQ)
Hardened steel	-	-	-	-	-
Cast iron	60	70	□	■	Tisi (BQ)
Copper	80	100	□	■	Solo (DA)
Brass - Bronze	80	100	■	■	Solo (DA)
Aluminium	100	120	□	■	Solo (DA)
Gold - Silver	80	100	■	■	Solo (DA)
Platinum - Palladium	-	20	-	□	NEO (FC)
Superalloys	-	40	-	■	Tisi (BQ)
Cobalt - chrome	-	-	-	-	-
Titanium	40	50	□	■	Tisi (BQ)
Composite	-	-	-	-	-

not adapted - adapted □ highly adapted ■

Tolerances  
 $d_1: \pm 0.01$   
 $d_1 = D \triangleright d_1: h5$   
 $D: h5$



Upon request



Art. n°	$d_1$	$l_1$	D	L	Uncoat. Price
337-2Hd0.50	0.50	0.75	3.0	38	
337-2Hd0.80	0.80	1.20	3.0	38	
337-2Hd1.00	1.00	1.50	3.0	38	
337-2Hd1.50	1.50	2.25	3.0	38	
337-2Hd2.00	2.00	3.00	3.0	38	
337-2Hd2.50	2.50	3.75	3.0	38	
337-2Hd3.00	3.00	4.50	3.0	38	
337-2Hd4.00	4.00	6.00	6.0	50	
337-2Hd6.00	6.00	9.00	6.0	50	

\* Prices for coatings: contact us!  
 To order a coated tool, add the 2-letter coating code to the article number

Available uncoated or coated



120°

Z2



24°

CARB

