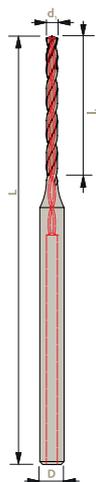


376H-10

EXPERT drill for stainless steel with internal coolant



Ø drill	f [mm/rotation]	Vc [m/min]
Ø 0.70 - Ø 1.00	0.012 - 0.030	70-90
Ø 1.00 - Ø 1.50	0.020 - 0.045	70-90
Ø 1.50 - Ø 2.00	0.030 - 0.060	70-90
Ø 2.00 - Ø 3.00	0.040 - 0.090	70-90

Tolerances d_1 : -0.002/-0.004
D: h5

l_1 : +0.1/0

Oil pressure in bar: **minimum 50 bar**
Oil viscosity: **less than 15 mm²/s at 40°C**
Filtration level: **maximum 0.02 mm**

135°

Z2

CARB

Art. n°	d ₁	l ₁	D	L
376H-10d0.80BW	0.80	8.00	3	57
376H-10d0.81BW	0.81	8.10	3	57
376H-10d0.82BW	0.82	8.20	3	57
376H-10d0.83BW	0.83	8.30	3	57
376H-10d0.84BW	0.84	8.40	3	57
376H-10d0.85BW	0.85	8.50	3	57
376H-10d0.86BW	0.86	8.60	3	57
376H-10d0.87BW	0.87	8.70	3	57
376H-10d0.88BW	0.88	8.80	3	57
376H-10d0.89BW	0.89	8.90	3	57
376H-10d0.90BW	0.90	9.00	3	57
376H-10d0.91BW	0.91	9.10	3	57
376H-10d0.92BW	0.92	9.20	3	57
376H-10d0.93BW	0.93	9.30	3	57
376H-10d0.94BW	0.94	9.40	3	59
376H-10d0.95BW	0.95	9.50	3	59
376H-10d0.96BW	0.96	9.60	3	59
376H-10d0.97BW	0.97	9.70	3	59
376H-10d0.98BW	0.98	9.80	3	59
376H-10d0.99BW	0.99	9.90	3	59
376H-10d1.00BW	1.00	10.00	3	59
376H-10d1.01BW	1.01	10.10	3	59
376H-10d1.02BW	1.02	10.20	3	59
376H-10d1.03BW	1.03	10.30	3	59
376H-10d1.04BW	1.04	10.40	3	59
376H-10d1.05BW	1.05	10.50	3	59
376H-10d1.06BW	1.06	10.60	3	59
376H-10d1.07BW	1.07	10.70	3	59
376H-10d1.08BW	1.08	10.80	3	59
376H-10d1.09BW	1.09	10.90	3	59

Art. n°	d ₁	l ₁	D	L
376H-10d1.10BW	1.10	11.00	4	62
376H-10d1.11BW	1.11	11.10	4	62
376H-10d1.12BW	1.12	11.20	4	62
376H-10d1.13BW	1.13	11.30	4	62
376H-10d1.14BW	1.14	11.40	4	62
376H-10d1.15BW	1.15	11.50	4	62
376H-10d1.16BW	1.16	11.60	4	62
376H-10d1.17BW	1.17	11.70	4	62
376H-10d1.18BW	1.18	11.80	4	62
376H-10d1.19BW	1.19	11.90	4	62
376H-10d1.20BW	1.20	12.00	4	62
376H-10d1.21BW	1.21	12.10	4	62
376H-10d1.22BW	1.22	12.20	4	62
376H-10d1.23BW	1.23	12.30	4	62
376H-10d1.24BW	1.24	12.40	4	62
376H-10d1.25BW	1.25	12.50	4	62
376H-10d1.26BW	1.26	12.60	4	62
376H-10d1.27BW	1.27	12.70	4	62
376H-10d1.28BW	1.28	12.80	4	62
376H-10d1.29BW	1.29	12.90	4	64
376H-10d1.30BW	1.30	13.00	4	64
376H-10d1.31BW	1.31	13.10	4	64
376H-10d1.32BW	1.32	13.20	4	64
376H-10d1.33BW	1.33	13.30	4	64
376H-10d1.34BW	1.34	13.40	4	64
376H-10d1.35BW	1.35	13.50	4	64
376H-10d1.36BW	1.36	13.60	4	64
376H-10d1.37BW	1.37	13.70	4	64
376H-10d1.38BW	1.38	13.80	4	64
376H-10d1.39BW	1.39	13.90	4	64



EXPERT drill for stainless steel with internal coolant

376H-10



Art. n°	d ₁	l ₁	D	L
376H-10d1.40BW	1.40	14.00	4	64
376H-10d1.41BW	1.41	14.10	4	64
376H-10d1.42BW	1.42	14.20	4	64
376H-10d1.43BW	1.43	14.30	4	64
376H-10d1.44BW	1.44	14.40	4	64
376H-10d1.45BW	1.45	14.50	4	64
376H-10d1.46BW	1.46	14.60	4	64
376H-10d1.47BW	1.47	14.70	4	64
376H-10d1.48BW	1.48	14.80	4	64
376H-10d1.49BW	1.49	14.90	4	64
376H-10d1.50BW	1.50	15.00	4	64
376H-10d1.60BW	1.60	16.00	4	67
376H-10d1.65BW	1.65	16.50	4	67
376H-10d1.70BW	1.70	17.00	4	67
376H-10d1.75BW	1.75	17.50	4	67
376H-10d1.80BW	1.80	18.00	4	71
376H-10d1.85BW	1.85	18.50	4	71
376H-10d1.90BW	1.90	19.00	4	71
376H-10d2.00BW	2.00	20.00	4	71
376H-10d2.05BW	2.05	20.50	4	71
376H-10d2.50BW	2.50	25.00	4	82
376H-10d3.00BW	3.00	30.00	4	82



Z2



CARB

