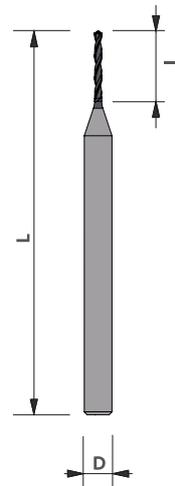




PCD Micro twist drill

4580

Material	Vc	Uncoated
Steel < 700 N/mm ²	-	-
Steel > 700 N/mm ²	-	-
Stainless steel	-	-
Cast iron	-	-
Copper	180	■
Brass - Bronze	280	■
Aluminium	250	■
Gold - Silver	200	■
Platinum - Palladium	100	■
Superalloys	-	-
Titanium	-	-
Composite	200	□



Tolerances 0/-0.006 D:h5 not adapted - adapted □ highly adapted ■

Art. n°	d1	l1	D	L	Z	Art. n°	d1	l1	D	L	Z
4580d0.10	0.10	0.80	3	38	2	4580d0.48	0.48	3.85	3	38	2
4580d0.11	0.11	0.90	3	38	2	4580d0.49	0.49	3.90	3	38	2
4580d0.12	0.12	0.95	3	38	2	4580d0.50	0.50	4.00	3	38	2
4580d0.13	0.13	1.05	3	38	2	4580d0.51	0.51	4.10	3	38	2
4580d0.14	0.14	1.10	3	38	2	4580d0.52	0.52	4.15	3	38	2
4580d0.15	0.15	1.20	3	38	2	4580d0.53	0.53	4.25	3	38	2
4580d0.16	0.16	1.30	3	38	2	4580d0.54	0.54	4.30	3	38	2
4580d0.17	0.17	1.35	3	38	2	4580d0.55	0.55	4.40	3	38	2
4580d0.18	0.18	1.45	3	38	2	4580d0.56	0.56	4.50	3	38	2
4580d0.19	0.19	1.50	3	38	2	4580d0.57	0.57	4.55	3	38	2
4580d0.20	0.20	1.60	3	38	2	4580d0.58	0.58	4.65	3	38	2
4580d0.21	0.21	1.70	3	38	2	4580d0.59	0.59	4.70	3	38	2
4580d0.22	0.22	1.75	3	38	2	4580d0.60	0.60	4.80	3	38	2
4580d0.23	0.23	1.85	3	38	2	4580d0.61	0.61	4.90	3	38	2
4580d0.24	0.24	1.90	3	38	2	4580d0.62	0.62	4.95	3	38	2
4580d0.25	0.25	2.00	3	38	2	4580d0.63	0.63	5.00	3	38	2
4580d0.26	0.26	2.10	3	38	2	4580d0.64	0.64	5.10	3	38	2
4580d0.27	0.27	2.15	3	38	2	4580d0.65	0.65	5.20	3	38	2
4580d0.28	0.28	2.25	3	38	2	4580d0.66	0.66	5.30	3	38	2
4580d0.29	0.29	2.30	3	38	2	4580d0.67	0.67	5.35	3	38	2
4580d0.30	0.30	2.40	3	38	2	4580d0.68	0.68	5.45	3	38	2
4580d0.31	0.31	2.50	3	38	2	4580d0.69	0.69	5.50	3	38	2
4580d0.32	0.32	2.55	3	38	2	4580d0.70	0.70	5.60	3	38	2
4580d0.33	0.33	2.65	3	38	2	4580d0.71	0.71	5.70	3	38	2
4580d0.34	0.34	2.70	3	38	2	4580d0.72	0.72	5.75	3	38	2
4580d0.35	0.35	2.80	3	38	2	4580d0.73	0.73	5.85	3	38	2
4580d0.36	0.36	2.90	3	38	2	4580d0.74	0.74	5.90	3	38	2
4580d0.37	0.37	2.95	3	38	2	4580d0.75	0.75	6.00	3	38	2
4580d0.38	0.38	3.05	3	38	2	4580d0.76	0.76	6.10	3	38	2
4580d0.39	0.39	3.10	3	38	2	4580d0.77	0.77	6.15	3	38	2
4580d0.40	0.40	3.20	3	38	2	4580d0.78	0.78	6.25	3	38	2
4580d0.41	0.41	3.30	3	38	2	4580d0.79	0.79	6.30	3	38	2
4580d0.42	0.42	3.35	3	38	2	4580d0.80	0.80	6.40	3	38	2
4580d0.43	0.43	3.45	3	38	2	4580d0.81	0.81	6.50	3	38	2
4580d0.44	0.44	3.50	3	38	2	4580d0.82	0.82	6.55	3	38	2
4580d0.45	0.45	3.60	3	38	2	4580d0.83	0.83	6.65	3	38	2
4580d0.46	0.46	3.70	3	38	2	4580d0.84	0.84	6.70	3	38	2
4580d0.47	0.47	3.75	3	38	2	4580d0.85	0.85	6.80	3	38	2

Brut uniquement
Raw only - Nur rohe
Solo grezzo

Z2 **PCD**

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30°