LOUIS BELET®
Swiss Cutting tools


Z²


ORIGIN


DUPLEX


REVOLUTION

Gear cutting solutions


E₂F

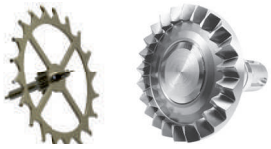

TRINITY


8100


8700

SWISS MADE

Gear cutting solutions

Type	Name of tool	Standard modules*	Tool	Machined part	Page
Tooth by tooth gear cutter	Z²	m 0.03 - 1.00			5
Hobs for epicyclic & involute teeth	ORIGIN	m 0.015 - 1.000			6
		m 0.015 - 0.800			7
NEW Two-way hob cutter	ORIGIN DUPLEX	m 0.015 - 1.000			8
		m 0.015 - 0.800			9
Hobs for asymmetrical gears and special profiles	REVOLUTION	by profile			10

*Depends on the gearing norm
Other modules upon request

Gear cutting solutions

Type	Name of tool	Standard modules*	Tool	Machined part	Page
Hobs for frontal gear cutting	E_2F	m 0.05 - 0.50			11
Hobs for conical gears	TRINITY	m 0.05 - 0.30			12
Hob cutters for involute gears ISO53 / DIN867 DIN quality AAAA	8100	m 0.05 - 1.00			13
NEW Skiving cutter for internal and external gear teeth	8700	m 0.05 - 1.00		 	14
		m 0.05 - 1.00			

*Depends on the gearing norm
Other modules upon request

New

DUPLEX ORIGIN Hobs for epicyclic & involute teeth

Hobbing with two hob cutters is known to produce burr-free hobbing. It is a functional process, but requires sometimes a tedious set-up. It is necessary to make an adjustment for each hob, and the stacking of the arbor, tools and spacers results in a run out and warping.

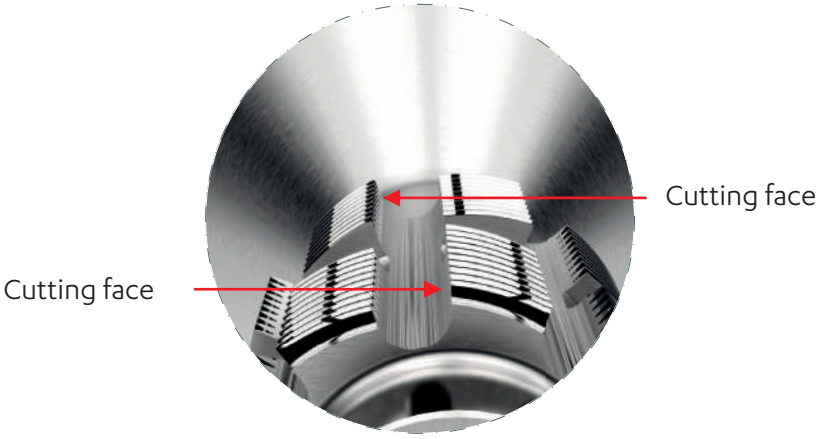
Louis Bélet SA has found a simple solution that can be used by everyone to solve these problems: ORIGIN DUPLEX hobs.

ORIGIN DUPLEX on a shank

Circular ORIGIN DUPLEX

Made of one-piece solid carbide, these cutters have two cutting areas, one on the right and one on the left. Both profiles are spaced a multiple of the pitch.

This simplifies the machine setup. In addition, run out and axial warpage are greatly reduced.

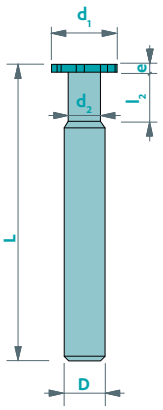


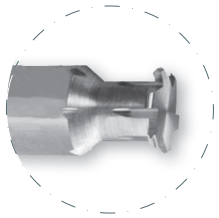
Tooth by tooth gear cutter

Z²

Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel 20AP	70	90	■	■	TRIO (PO)
Steel Law 100X	70	90	■	■	TRIO (PO)
Carbon steel (Finemac)	50	60	■	■	TRIO (PO)
4C27A	60	70	■	■	TRIO (PO)
CK45	80	90	■	■	TRIO (PO)
316L	60	70	■	■	TRIO (PO)
Other stainless steel	60	70	■	■	TRIO (PO)
Leaded brass	150	170	■	-	SOLO (DA)
Lead-free brass	150	170	■	■	SOLO (DA)
CuBe (copper alloys)	100	120	■	■	SOLO (DA)
Nickel silver (Maillechort)	120	140	■	■	SOLO (DA)
Bronze	120	140	■	■	SOLO (DA)
Aluminium	200	220	■	■	SOLO (DA)
Titanium	80	90	■	-	-

not adapted - adapted □ highly adapted ■



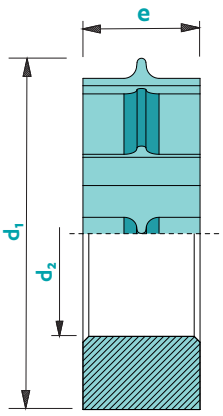


Tolerances D : h5

Standard modules: 0.020 - 1.000. Other modules upon request

d_1	e	d_2	l_2	D	L	Z
<2	0.3 - 1.0	1.0	1	3	38	2 - 3
2	0.3 - 1.0	1.0	1	3	38	2 - 3
3	0.3 - 1.0	2.0	2	3	38	3
4	0.3 - 1.5	2.5	2	4	38	5
5	0.3 - 1.5	3.5	2	5	38	6
6	0.3 - 1.5	3.5	2	6	38	6
7	0.3 - 1.5	3.5	2	7	38	6
8	0.5 - 2.0	4.0	3	8	51	6
10	0.5 - 3.0	5.0	4	10	51	6
12	0.5 - 3.0	6.0	4	12	61	8
15	2.0 - 5.0	8.0	4	10	61	8
20	2.0 - 5.0	8.0	4	10	61	12
25	2.0 - 5.0	8.0	4	10	61	12

Option : circular saw



Available uncoated or coated

Z 2-12

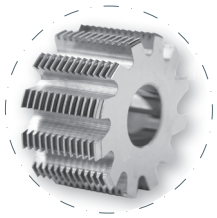
Topping

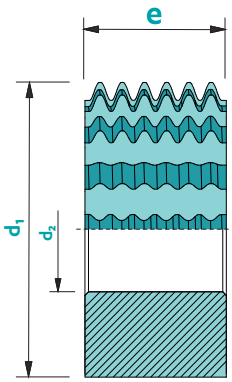
CARB

m ≥ 0.020

Option : No topping

Hobs for epicyclic & involute teeth





Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel 20AP	70	90	■	□	TRIO (PO)
Steel Law 100X	70	90	■	□	TRIO (PO)
Carbon steel (Finemac)	50	60	■	■	TRIO (PO)
4C27A	60	70	■	■	TRIO (PO)
CK45	80	90	■	■	TRIO (PO)
316L	60	70	■	■	TRIO (PO)
Other stainless steel	60	70	■	■	TRIO (PO)
Leaded brass	150	170	■	-	SOLO (DA)
Lead-free brass	150	170	■	□	SOLO (DA)
CuBe (copper alloys)	100	120	■	□	SOLO (DA)
Nickel silver (Maillechort)	120	140	■	□	SOLO (DA)
Bronze	120	140	■	□	SOLO (DA)
Aluminium	200	220	■	-	SOLO (DA)
Titanium	80	90	■	-	-

not adapted - adapted □ highly adapted ■

Tolerances d_2: H3 e: ±0.01

Standard modules: 0.015 - 1.000. Other modules upon request

Available uncoated or coated

Z 12-15

λ 0°

γ 0°

CARB

m ≥ 0.015

Option : No topping

d_1	e	d_2	Z
6	4	3.5	12
6	5	3.5	12
6	6	3.5	12
8	4	3.5	12 / 15
8	5	3.5	12 / 15
8	6	3.5	12 / 15
8	6	4.5	12 / 15
8	8	4.5	12 / 15
10	4	3.5	12 / 15
10	4	4.0	12 / 15
10	4	4.5	12 / 15
10	5	3.5	12 / 15
10	6	3.5	12 / 15
10	5	4.5	12 / 15
10	6	4.5	12 / 15
12	6	3.5	15
12	5	4.5	15
12	6	4.5	15
12	8	4.5	15
12	10	4.5	15
12	6	5.0	15
12	8	5.0	15

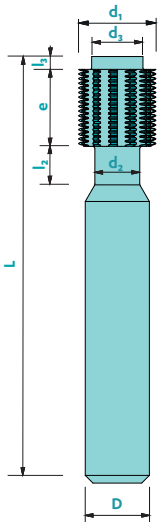
d_1	e	d_2	Z
12	6	6.0	15
12	8	6.0	15
16	4	8.0	15
16	6	8.0	15
16	8	8.0	15
16	10	8.0	15
16	12	8.0	15
18	6	6.0	15
18	6	8.0	15
18	8	8.0	15
18	10	8.0	15
18	12	8.0	15
24	4	8.0	15
24	5	8.0	15
24	6	8.0	15
24	8	8.0	15
24	10	8.0	15
24	12	8.0	15
24	15	8.0	15
32	15	13.0	15

Gear cutting hob on a shank

ORIGIN

Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel 20AP	70	90	■	□	TRIO (PO)
Steel Law 100X	70	90	■	□	TRIO (PO)
Carbon steel (Finemac)	50	60	■	■	TRIO (PO)
4C27A	60	70	■	■	TRIO (PO)
CK45	80	90	■	■	TRIO (PO)
316L	60	70	■	■	TRIO (PO)
Other stainless steel	60	70	■	■	TRIO (PO)
Leaded brass	150	170	■	-	SOLO (DA)
Lead-free brass	150	170	■	□	SOLO (DA)
CuBe (copper alloys)	100	120	■	□	SOLO (DA)
Nickel silver (Maillechort)	120	140	■	□	SOLO (DA)
Bronze	120	140	■	□	SOLO (DA)
Aluminium	200	220	■	-	SOLO (DA)
Titanium	80	90	■	-	-

not adapted - adapted □ highly adapted ■

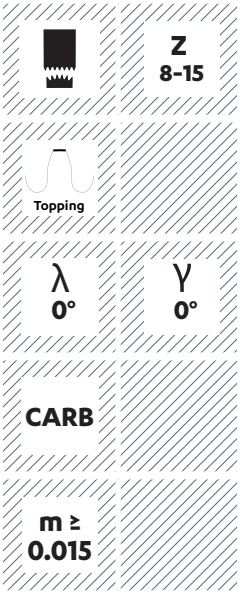


Tolerances D : H5

Standard modules: 0.015 - 0.800. Other modules upon request

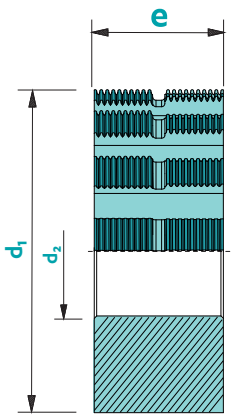
d_1	e	d_2	l_2	D	L	Z	d_3	l_3
3.0	4	2.0	2	6	45	8	2.0	1
3.5	4	2.5	2	6	45	8	2.5	1
4.0	5	3.0	3	6	45	8	3.0	1
5.0	6	3.5	3	6	45	10	3.5	1
6.0	6	4.0	3	6	45	12	4.0	1
8.0	6	-	-	6	45	12	5.0	1
10.0	8	-	-	6	45	15	6.0	1
12.0	8	-	-	6	45	15	8.0	1
16.0	8	-	-	10	51	15	10.0	2
20.0	8	-	-	10	51	15	12.0	2

Available uncoated or coated



Option : No topping

Duplex hob cutter



Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel 20AP	70	90	■	□	TRIO (PO)
Steel Law 100X	70	90	■	□	TRIO (PO)
Carbon steel (Finemac)	50	60	■	■	TRIO (PO)
4C27A	60	70	■	■	TRIO (PO)
CK45	80	90	■	■	TRIO (PO)
316L	60	70	■	■	TRIO (PO)
Other stainless steel	60	70	■	■	TRIO (PO)
Leaded brass	150	170	■	-	SOLO (DA)
Lead-free brass	150	170	■	□	SOLO (DA)
CuBe (copper alloys)	100	120	■	□	SOLO (DA)
Nickel silver (Maillechort)	120	140	■	□	SOLO (DA)
Bronze	120	140	■	□	SOLO (DA)
Aluminium	200	220	■	-	SOLO (DA)
Titanium	80	90	■	-	-

not adapted - adapted □ highly adapted ■

Tolerances d_2: H3 e: ±0.01

Standard modules: 0.015 - 1.000. Other modules upon request

Available uncoated or coated

Z 12-15

Topping

λ 0°

γ 0°

CARB

m ≥ 0.015

Option : No topping

d_1	e	d_2	Z
6	5	3.5	12
6	6	3.5	12
8	5	3.5	12 / 15
8	6	3.5	12 / 15
8	6	4.5	12 / 15
8	8	4.5	12 / 15
10	5	3.5	12 / 15
10	6	3.5	12 / 15
10	5	4.5	12 / 15
10	6	4.5	12 / 15
12	6	3.5	15
12	5	4.5	15
12	6	4.5	15
12	8	4.5	15
12	10	4.5	15
12	6	5.0	15
12	8	5.0	15
12	6	6.0	15

d_1	e	d_2	Z
12	8	6.0	15
16	6	8.0	15
16	8	8.0	15
16	10	8.0	15
16	12	8.0	15
18	6	6.0	15
18	6	8.0	15
18	8	8.0	15
18	10	8.0	15
18	12	8.0	15
24	5	8.0	15
24	6	8.0	15
24	8	8.0	15
24	10	8.0	15
24	12	8.0	15
24	15	8.0	15
32	15	13.0	15

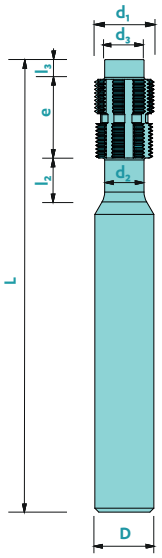
Duplex hob cutter on a shank

ORIGIN

Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel 20AP	70	90	■	□	TRIO (PO)
Steel Law 100X	70	90	■	□	TRIO (PO)
Carbon steel (Finemac)	50	60	■	■	TRIO (PO)
4C27A	60	70	■	■	TRIO (PO)
CK45	80	90	■	■	TRIO (PO)
316L	60	70	■	■	TRIO (PO)
Other stainless steel	60	70	■	■	TRIO (PO)
Leaded brass	150	170	■	-	SOLO (DA)
Lead-free brass	150	170	■	□	SOLO (DA)
CuBe (copper alloys)	100	120	■	□	SOLO (DA)
Nickel silver (Maillechort)	120	140	■	□	SOLO (DA)
Bronze	120	140	■	□	SOLO (DA)
Aluminium	200	220	■	-	SOLO (DA)
Titanium	80	90	■	-	-

not adapted - adapted □ highly adapted ■

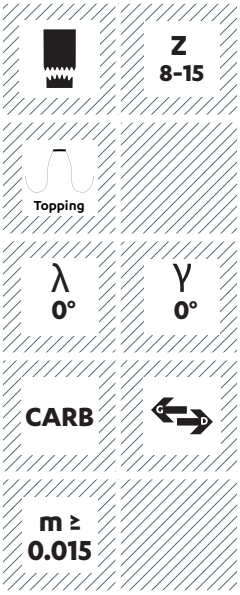
Tolerances D : H5



Standard modules: 0.015 - 0.800. Other modules upon request

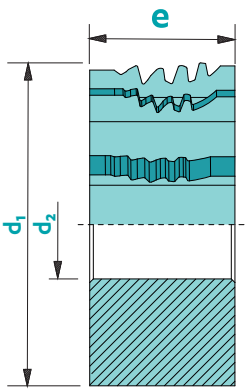
d_1	e	d_2	l_2	D	L	Z	d_3	l_3
3.0	5	2.0	2	6	45	8	2.0	1
3.5	5	2.5	2	6	45	8	2.5	1
4.0	5	3.0	3	6	45	8	3.0	1
5.0	6	3.5	3	6	45	10	3.5	1
6.0	6	4.0	3	6	45	12	4.0	1
8.0	6	-	-	6	45	12	5.0	1
10.0	8	-	-	6	45	15	6.0	1
12.0	8	-	-	6	45	15	8.0	1
16.0	8	-	-	10	51	15	10.0	2
20.0	8	-	-	10	51	15	12.0	2

Available uncoated or coated



Option : No topping

Hobs for asymmetrical gears



Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel 20AP	70	90	■	□	TRIO (PO)
Steel Law 100X	70	90	■	□	TRIO (PO)
Carbon steel (Finemac)	50	60	■	■	TRIO (PO)
4C27A	60	70	■	■	TRIO (PO)
CK45	80	90	■	■	TRIO (PO)
316L	60	70	■	■	TRIO (PO)
Other stainless steel	60	70	■	■	TRIO (PO)
Leaded brass	150	170	■	-	SOLO (DA)
Lead-free brass	150	170	■	□	SOLO (DA)
CuBe (copper alloys)	100	120	■	□	SOLO (DA)
Nickel silver (Maillechort)	120	140	■	□	SOLO (DA)
Bronze	120	140	■	□	SOLO (DA)
Aluminium	200	220	■	-	SOLO (DA)
Titanium	80	90	■	-	-

not adapted - adapted □ highly adapted ■

Tolerances d_2: H3 e: ±0.01

Available uncoated or coated

Topping

λ 0°

γ 0°

CARB

Z: by profile

Option : No topping

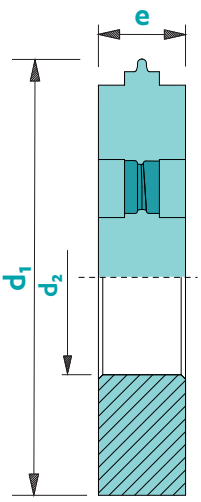
Standard modules: by profile

d_1	e	d_2
6	4	3.5
6	5	3.5
6	6	3.5
8	4	3.5
8	5	3.5
8	6	3.5
10	4	3.5
10	5	3.5
10	6	3.5
10	5	4.5
10	6	4.5
12	6	4.5
12	8	4.5
12	6	5.0
12	8	5.0
12	6	6.0
12	8	6.0
16	6	8.0
16	8	8.0
16	10	8.0
18	6	6.0
18	6	8.0
18	8	8.0
24	6	8.0
24	8	8.0

Hobs for frontal gear cutting

Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel 20AP	70	90	■	□	TRIO (PO)
Steel Law 100X	70	90	■	□	TRIO (PO)
Carbon steel (Finemac)	50	60	■	■	TRIO (PO)
4C27A	60	70	■	■	TRIO (PO)
CK45	80	90	■	■	TRIO (PO)
316L	60	70	■	■	TRIO (PO)
Other stainless steel	60	70	■	■	TRIO (PO)
Leaded brass	150	170	■	-	SOLO (DA)
Lead-free brass	150	170	■	□	SOLO (DA)
CuBe (copper alloys)	100	120	■	□	SOLO (DA)
Nickel silver (Maillechort)	120	140	■	□	SOLO (DA)
Bronze	120	140	■	□	SOLO (DA)
Aluminium	200	220	■	-	SOLO (DA)
Titanium	80	90	■	-	-

not adapted - adapted □ highly adapted ■

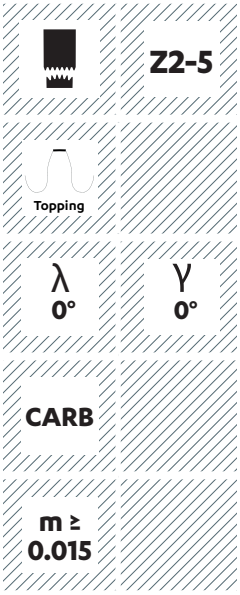


Tolerances d_2: H3 e: ±0.01

Standard modules: 0.015 - 0.500. Other modules upon request

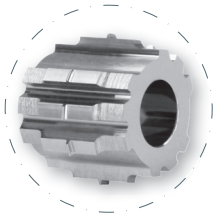
d_1	e	d_2	Z
6	2	3.5	2-5
8	2	3.5	2-5
10	2	3.5	2-5
10	2	4.5	2-5
12	2	4.5	2-5
12	2	5.0	2-5
12	2	6.0	2-5
16	2	8.0	2-5
18	2	6.0	2-5
18	2	8.0	2-5
24	2	8.0	2-5

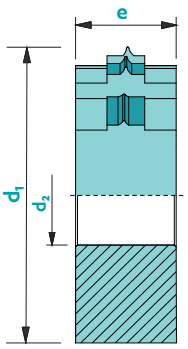
Available uncoated or coated



Option : No topping

Hobs for conical gears





Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel 20AP	70	90	■	□	TRIO (PO)
Steel Law 100X	70	90	■	□	TRIO (PO)
Carbon steel (Finemac)	50	60	■	■	TRIO (PO)
4C27A	60	70	■	■	TRIO (PO)
CK45	80	90	■	■	TRIO (PO)
316L	60	70	■	■	TRIO (PO)
Other stainless steel	60	70	■	■	TRIO (PO)
Leaded brass	150	170	■	-	SOLO (DA)
Lead-free brass	150	170	■	□	SOLO (DA)
CuBe (copper alloys)	100	120	■	□	SOLO (DA)
Nickel silver (Maillechort)	120	140	■	□	SOLO (DA)
Bronze	120	140	■	□	SOLO (DA)
Aluminium	200	220	■	-	SOLO (DA)
Titanium	80	90	■	-	-

not adapted - adapted □ highly adapted ■

Tolerances d_2: H3 e: ±0.01

Available uncoated or coated

Topping

λ 0°

γ 0°

CARB

m ≥ 0.015

Z: by profile

Option : No topping

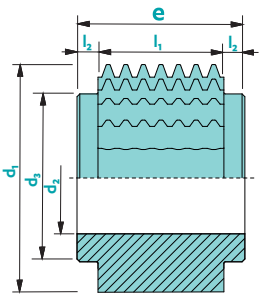
Standard modules: 0.015 - 0.500. Other modules upon request

d_1	e	d_2
6	4	3.5
6	5	3.5
6	6	3.5
8	4	3.5
8	5	3.5
8	6	3.5
10	4	3.5
10	5	3.5
10	6	3.5
10	5	4.5
10	6	4.5
12	6	4.5
12	8	4.5
12	6	5.0
12	8	5.0
12	6	6.0
12	8	6.0
16	6	8.0
16	8	8.0
16	10	8.0
18	6	6.0
18	6	8.0
18	8	8.0
24	6	8.0
24	8	8.0

Hob cutter for involute gears ISO53 / DIN867 - DIN quality AAAA

Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel 20AP	70	90	■	□	TRIO (PO)
Steel Law 100X	70	90	■	□	TRIO (PO)
Carbon steel (Finemac)	50	60	■	■	TRIO (PO)
4C27A	60	70	■	■	TRIO (PO)
CK45	80	90	■	■	TRIO (PO)
316L	60	70	■	■	TRIO (PO)
Other stainless steel	60	70	■	■	TRIO (PO)
Leaded brass	150	170	■	-	SOLO (DA)
Lead-free brass	150	170	■	□	SOLO (DA)
CuBe (copper alloys)	100	120	■	□	SOLO (DA)
Nickel silver (Maillechort)	120	140	■	□	SOLO (DA)
Bronze	120	140	■	□	SOLO (DA)
Aluminium	200	220	■	-	SOLO (DA)
Titanium	80	90	■	-	-

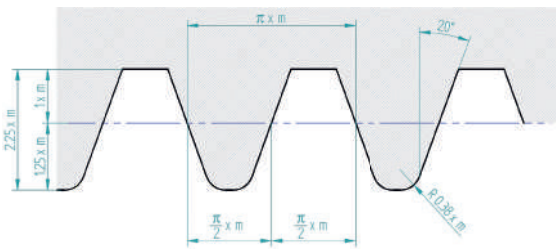
not adapted - adapted □ highly adapted ■



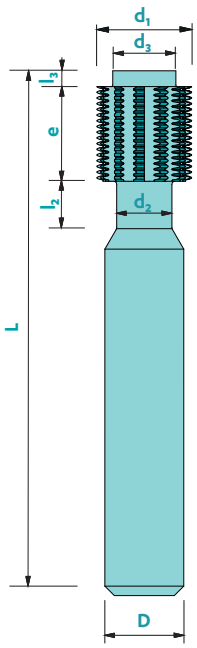
Tolerances d_2: H3 e: ±0.01

Standard modules: 0.050 to 1.000 every 0.05. Other modules: upon request

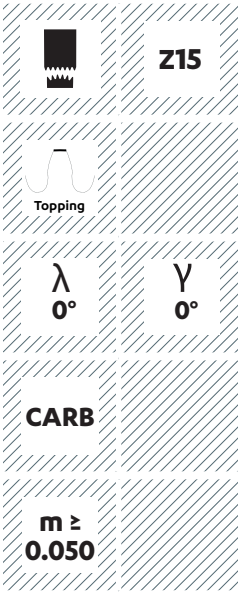
Art. n°	d_1	e	l_1	d_2	d_3	l_2	Z
8100d8e8m#.##	8	8.0	6	3.5	5.0	1.0	15
8100d8e10m#.##	8	10.0	8	3.5	5.0	1.0	15
8100d8e12m#.##	8	12.0	10	3.5	5.0	1.0	15
8100d10e8m#.##	10	8.0	6	3.5	6.0	1.0	15
8100d10e10m#.##	10	10.0	8	3.5	6.0	1.0	15
8100d10e12m#.##	10	12.0	10	3.5	6.0	1.0	15
8100d12e8m#.##	12	8.0	6	4.5	8.0	1.0	15
8100d12e10m#.##	12	10.0	8	4.5	8.0	1.0	15
8100d12e12m#.##	12	12.0	10	4.5	8.0	1.0	15
8100d16e8m#.##	16	8.0	6	8.0	10.0	1.0	15
8100d16e10m#.##	16	10.0	8	8.0	10.0	1.0	15
8100d16e12m#.##	16	12.0	10	8.0	10.0	1.0	15
8100d18e8m#.##	18	8.0	6	8.0	12.0	1.0	15
8100d18e10m#.##	18	10.0	8	8.0	12.0	1.0	15
8100d18e12m#.##	18	12.0	10	8.0	12.0	1.0	15
8100d24e12m#.##	24	12.0	9	8.0	16.0	1.5	15
8100d24e15m#.##	24	15.0	12	8.0	16.0	1.5	15
8100d24e20m#.##	24	20.0	17	8.0	16.0	1.5	15
8100d32e12m#.##	32	12.0	9	13.0	24.0	1.5	15
8100d32e15m#.##	32	15.0	12	13.0	24.0	1.5	15
8100d32e20m#.##	32	20.0	17	13.0	24.0	1.5	15
8100d32e25m#.##	32	25.0	22	13.0	24.0	1.5	15
8100d32e30m#.##	32	30.0	27	13.0	24.0	1.5	15



Option : on a shank

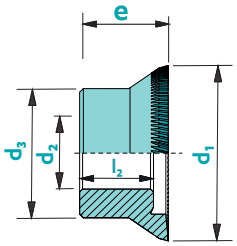


Available uncoated or coated



Option : No topping

8700 Skiving cutter for internal and external gears

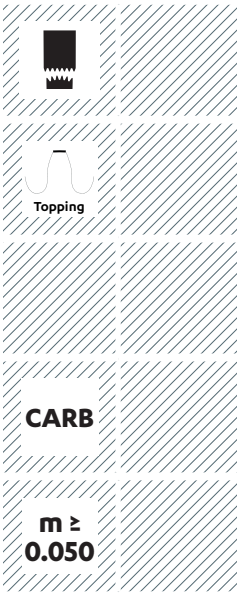


Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel 20AP	70	90	■	□	TRIO (PO)
Steel Law 100X	70	90	■	□	TRIO (PO)
Carbon steel (Finemac)	50	60	■	■	TRIO (PO)
4C27A	60	70	■	■	TRIO (PO)
CK45	80	90	■	■	TRIO (PO)
316L	60	70	■	■	TRIO (PO)
Other stainless steel	60	70	■	■	TRIO (PO)
Leaded brass	150	170	■	-	SOLO (DA)
Lead-free brass	150	170	■	□	SOLO (DA)
CuBe (copper alloys)	100	120	■	□	SOLO (DA)
Nickel silver (Maillechort)	120	140	■	□	SOLO (DA)
Bronze	120	140	■	□	SOLO (DA)
Aluminium	200	220	■	-	SOLO (DA)
Titanium	80	90	■	-	-

not adapted - adapted □ highly adapted ■

Tolerances d_2: H3 e: ±0.01

Available uncoated or coated



Option : No topping

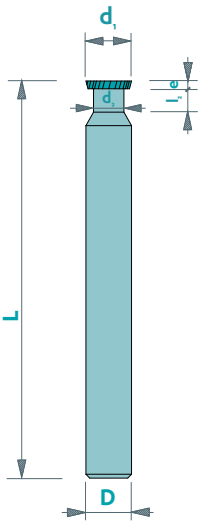
Circular

Standard modules: 0.050 - 1.000. Other modules upon request

d_1	e	d_2	d_3	l_2
20-25	12	10	18	10
25-32	12	10	18	10

Other dimensions available upon request.

Z: according to machined part



On a shank

Standard modules: 0.050 - 1.000. Other modules upon request

d_1	e	D	L
2-4	0.5-1.0	4	38
3-6	1.0-2.0	6	51
6-8	2.0-3.0	8	61
8-12	3.0	10	61
12-20	3.0-4.0	10	61

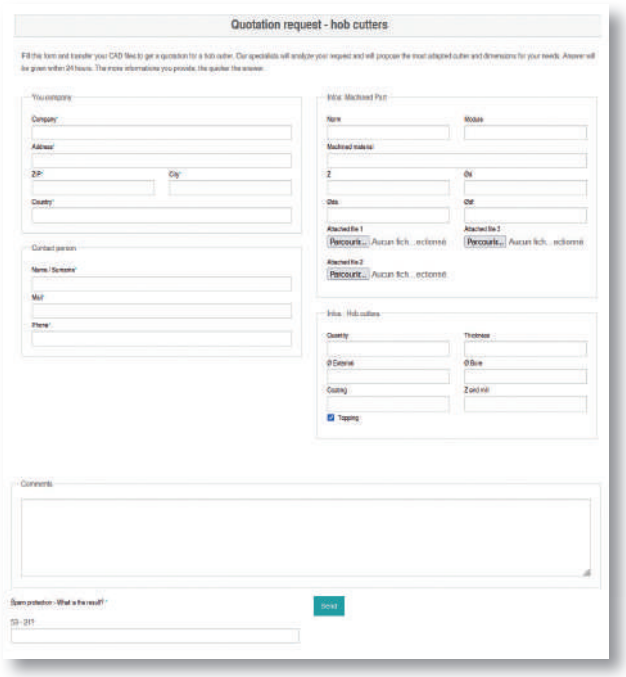
Other dimensions available upon request.

d_2 et l_2: according to machined part

Web applications

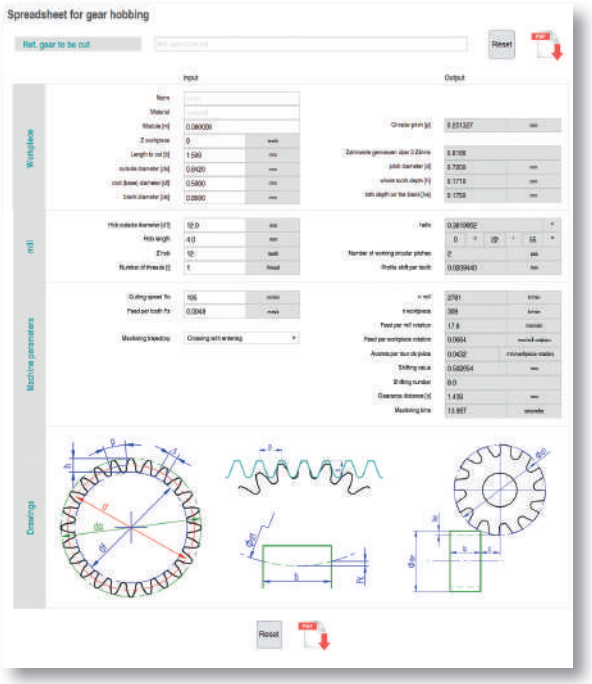
On-line form

You may send a quote request for hob cutters via our on-line form. Our technical office will analyse your requirements and recommend the suitable hob solution for your application.



Online Spreadsheet for gear hobbing

Calculate your cutting and machining parameters using our interactive tool:



Toolfinder

SIMPLIFY YOUR LIFE!

As its name suggests, this new app will help you find the optimal tool for your machining. Once you have chosen the operation to be performed, the material to be machined, the machine available or the dimensions of your machining, you will get a list of tools with different scores allowing you to choose the best cutter for your machining.

BUT THAT'S NOT ALL!

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